



Folder

SALICE

Folder - Double hinged door



Folder is a system developed to allow complete access to the internal space of both conventional and corner cabinets and, at the same time, to minimise the space taken up by the cabinet doors when they are fully open.

Folder is a combination of hinged doors with a sliding system. The system is suitable for cabinets from 700 to 1500 mm in width.

When opened, the two doors fold and overlap each other until they automatically reach the point of maximum opening. This frees the cabinet interior from any obstruction and allows the unencumbered opening of full-width internal drawers without the use of spacers.

The closing action is extremely smooth and controlled with a gently decelerated movement.

The **Folder** system can be fixed either on the top (**Top** version) or under the base panel of the cabinet (**Base** version), a feature that makes it even more versatile and functional.

In the **Top** version, the extremely small size of only 35 mm makes the system particularly suitable also for wall recess applications.

Folder can be used in a host of applications wherever you want to take advantage of the 100% access conferred by a 180° opening hinge. As with all Salice products, Folder is characterised by exceptional reliability, well-developed functionality and pleasing aesthetics.

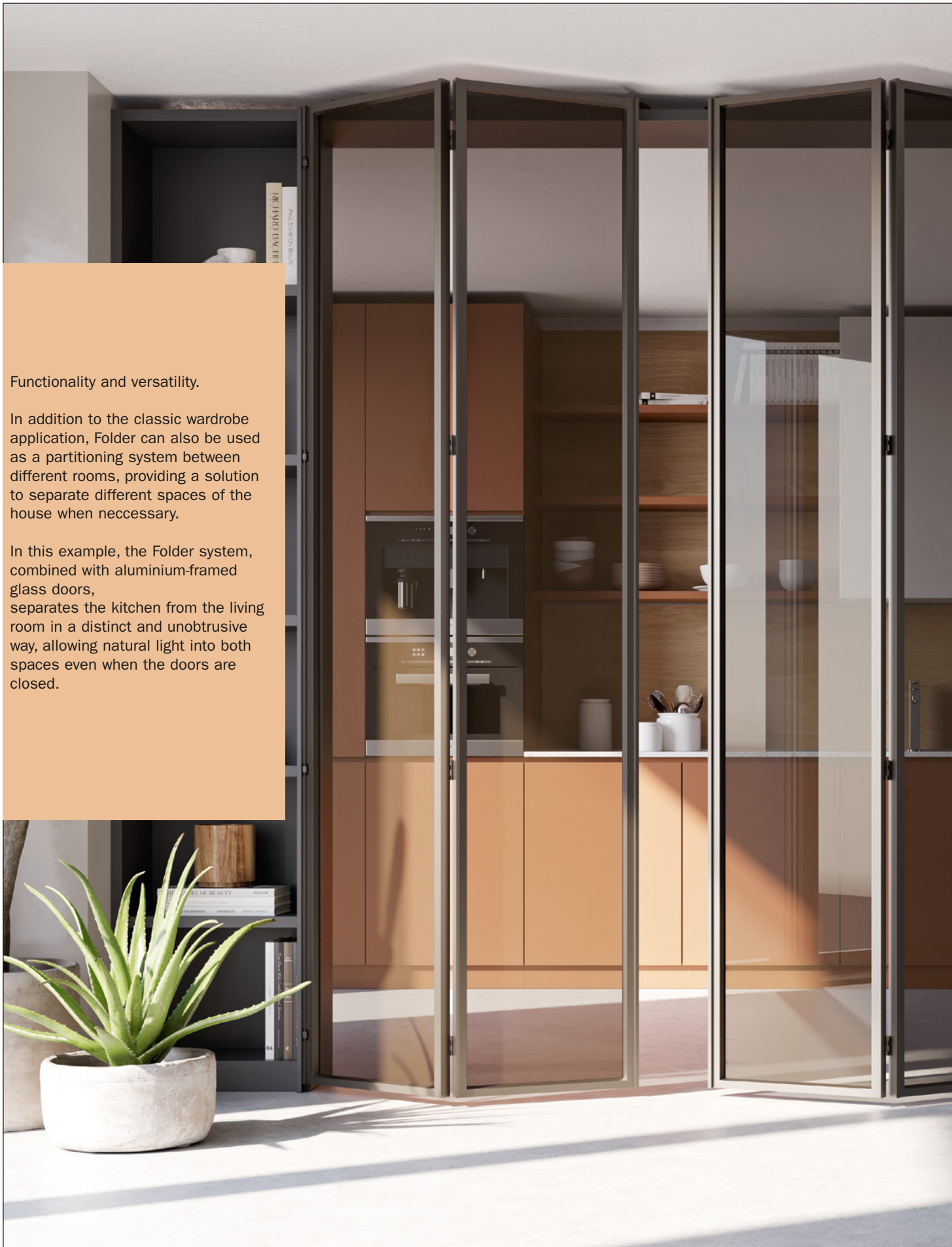


Folder - Double hinged door • Door

Functionality and versatility.

In addition to the classic wardrobe application, Folder can also be used as a partitioning system between different rooms, providing a solution to separate different spaces of the house when necessary.

In this example, the Folder system, combined with aluminium-framed glass doors, separates the kitchen from the living room in a distinct and unobtrusive way, allowing natural light into both spaces even when the doors are closed.





Folder - Double hinged door • Living room





Folder also adapts to the living area. In a bookcase it offers the possibility to create large closeable compartments, presenting an ideal system for functional and elegant compositions in the living area.



Folder - Double hinged door • Kitchen



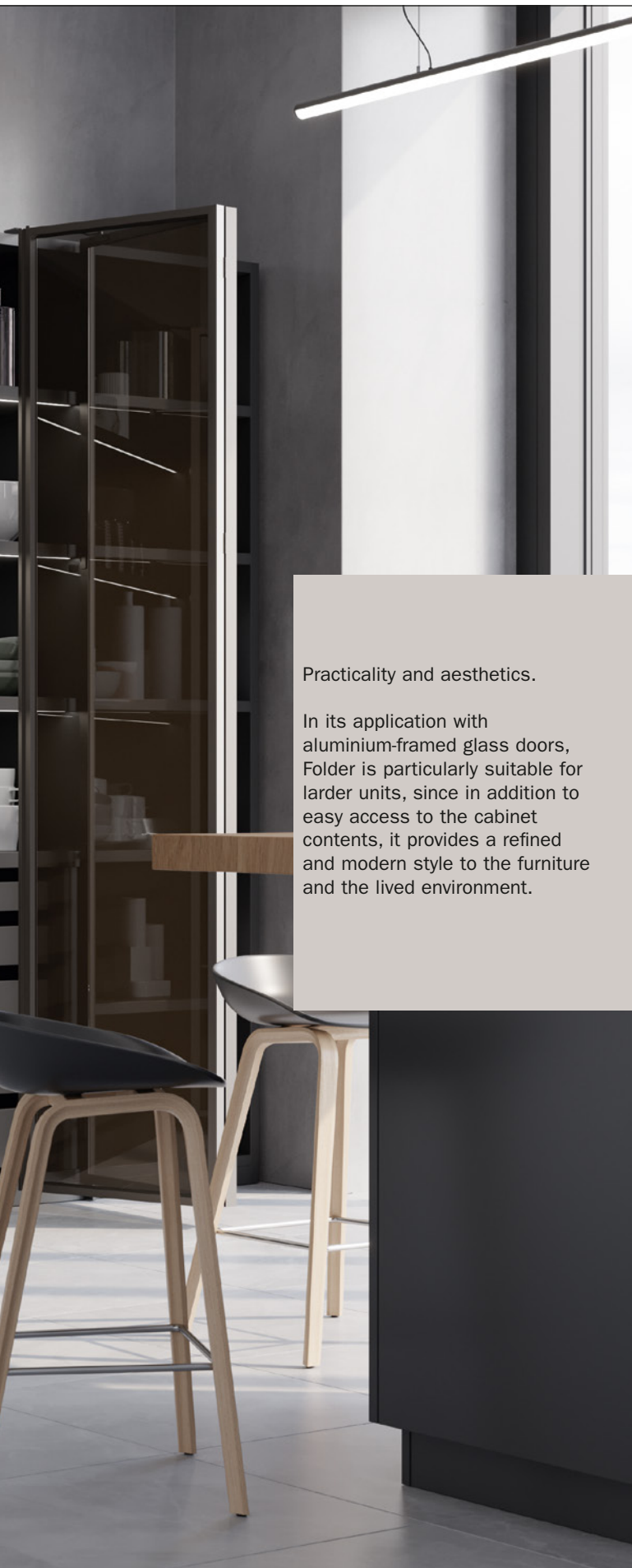


Optimisation of space in the kitchen.

The 180° opening of two doors makes Folder a system particularly suitable for kitchen furniture and wall cabinets, as it offers complete access to the internal compartments without the obstruction associated traditionally -opening kitchen doors.

Folder - Double hinged door • Larder





Practicality and aesthetics.

In its application with aluminium-framed glass doors, Folder is particularly suitable for larger units, since in addition to easy access to the cabinet contents, it provides a refined and modern style to the furniture and the lived environment.



Folder - Double hinged door • Bedroom





The Folder system with double hinged doors allows easy and immediate access to your wardrobe with just one simple movement.

Combined with aluminium-framed glass doors, Folder embellishes the walk-in wardrobe with its clean design and its soft movement both when opening and closing.

Folder - Double hinged door • Kids bedroom

The fusion of practicality and design.

The Folder system is the optimal solution where space is limited and there is a need for a functional and roomy space-saving corner wardrobe. With Folder, the corner cabinet is completely accessible without difficulty or compromising style and elegance.



Folder - Double hinged door • Bathroom

In the Base version, Folder provides a soft, decelerated and automatic sliding movement both when opening and closing for base units and wall units, even of small dimensions, such as in bathroom furniture.





Folder • Double hinged door • 180° opening

System for concertina doors

- Max opening 180° adjustable up to 170°
- Automatic opening and closing action controlled by silicon oil dampers and by a magnetic damper for a smooth and gently decelerated movement
- Fixing of the doors to the cabinet side with external SERIES M hinges or with recessed CONECTA hinges

BASE version

- The track can be assembled under the bottom panel of the cabinet for column units, wardrobes and base units.
- Adjustment of the opening and closing speed of the doors
- Fully adjustable in three directions

Technical information

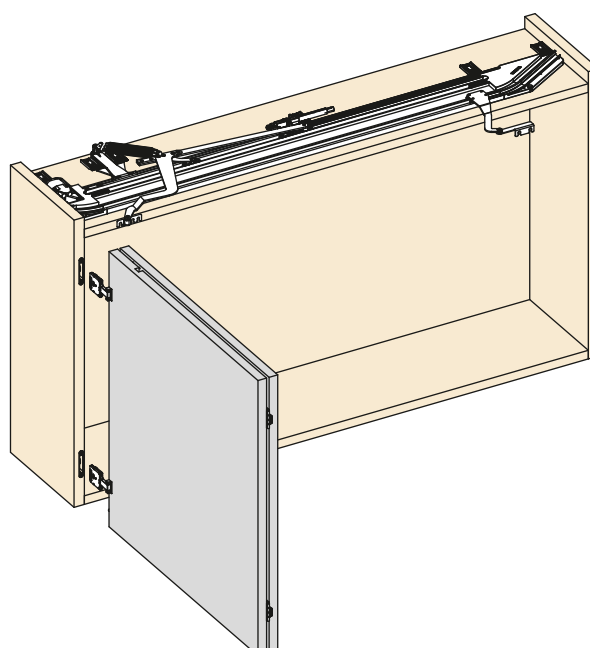
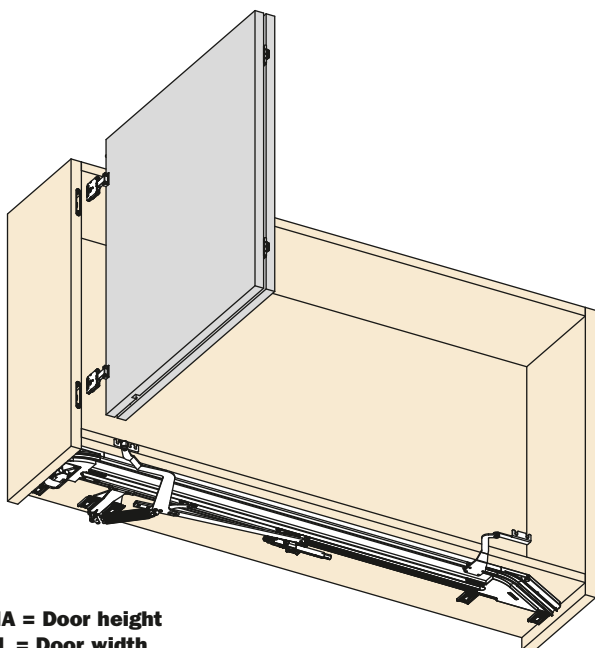
- Thickness of wooden door with SERIES M hinges: from 18 mm to 24 mm
- Thickness of wooden door with CONECTA hinges: from 18 mm to 25 mm
- Thickness of wooden door with aluminium profile VE79KITE710_A with CONECTA hinges: from 22 mm to 25 mm
- Width of each single wooden door: from 350 mm to 750 mm
- Width of each single aluminium-framed door with frame VE79KITE700_A: from 350 mm to 600 mm
- Door height:
 - Minimum 600 mm
 - Maximum 2800 mm
- Formula for minimum door height
 $HA \text{ Min.} = (4 \times TL) / 3$
 Example:
 $TL = 600$
 $HA \text{ Min.} = 800$
- Cabinet depth ≥ 320 mm
- Side thickness with recessed CONECTA DQG3B hinges ≥ 19 mm
- Side thickness with recessed CONECTA DQG5B hinges ≥ 16 mm

TOP version

- The track can be assembled on the top of the cabinet for column units, wardrobes and wall units.
- Adjustment of the opening and closing speed of the doors
- Fully adjustable in three directions

Technical information

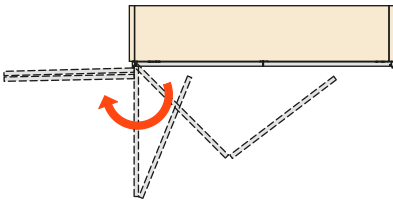
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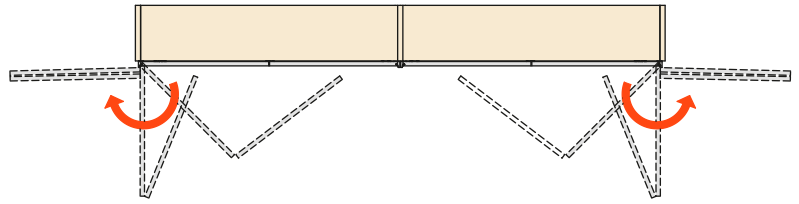
HA = Door height
TL = Door width

Folder • Double hinged door • Application examples

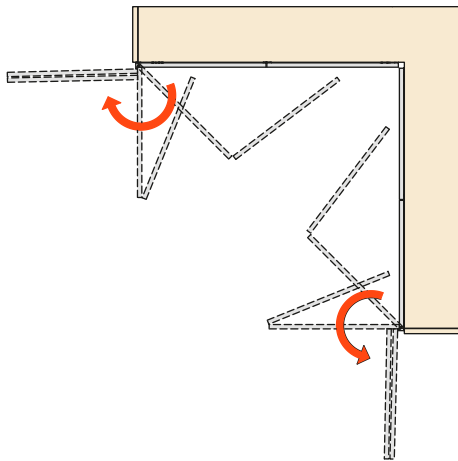
SINGLE CABINET



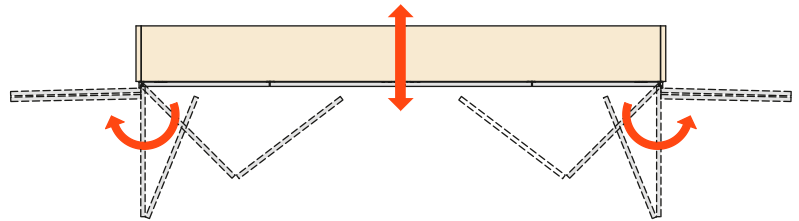
DOUBLE CABINET



CORNER CABINET

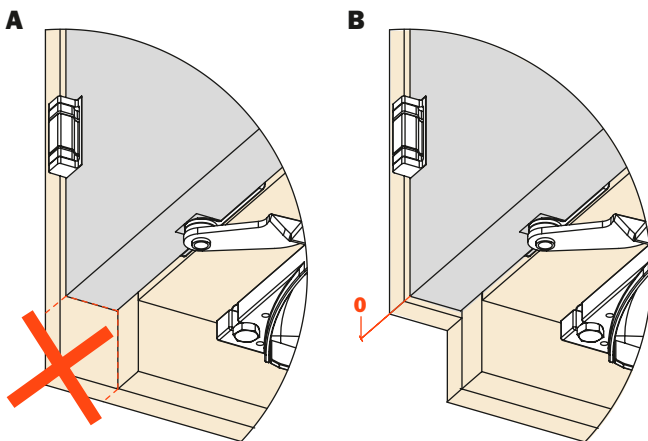


PASSAGE CABINET

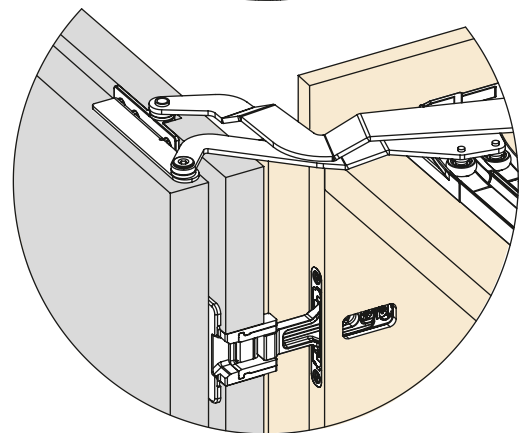
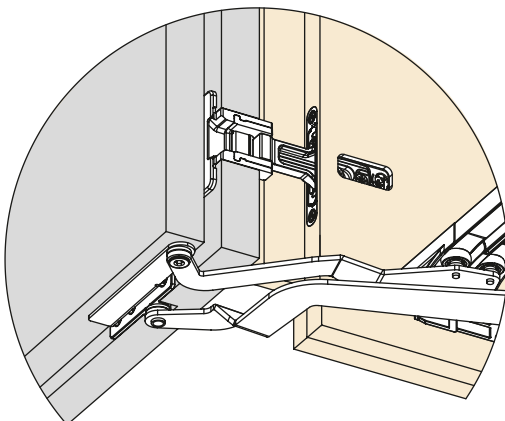
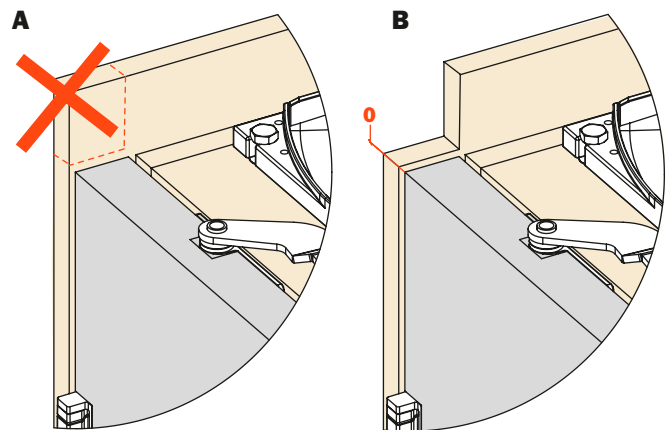


If there is a side panel, this cannot protrude beyond the edge of the doors and beyond the edge of the cabinet bottom panel. This applies to both the BASE version and the TOP version.

BASE version



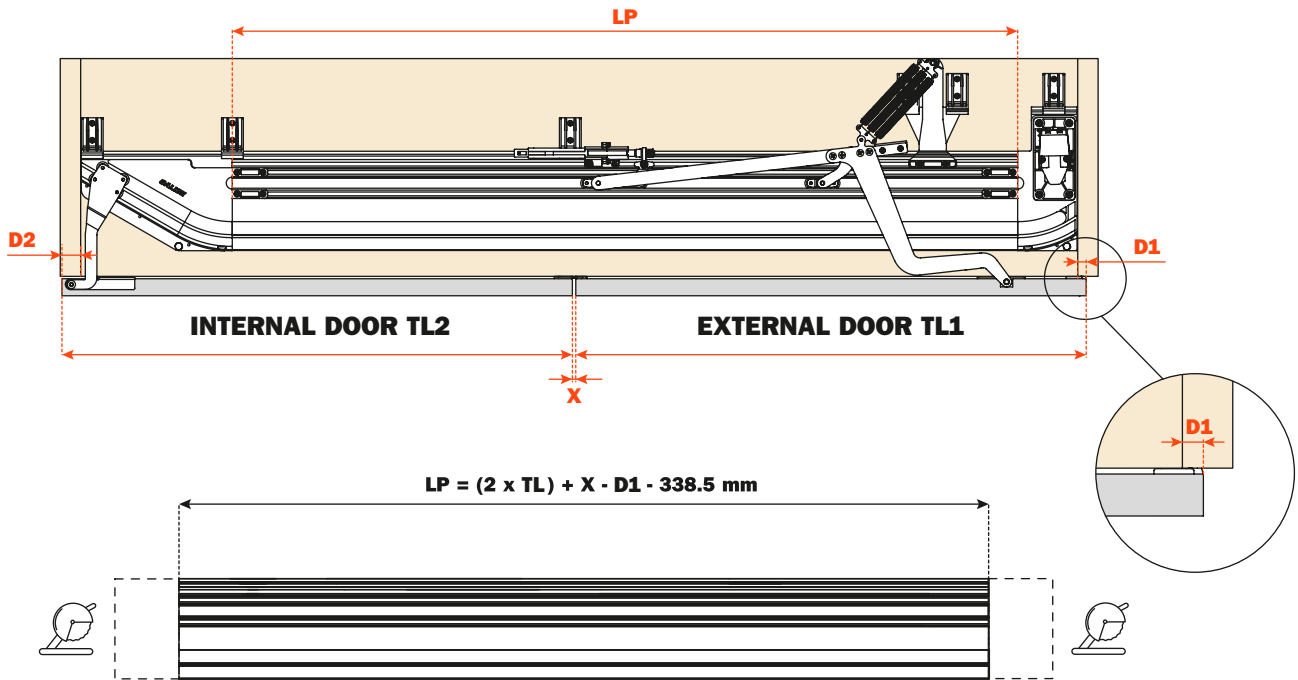
TOP version



Folder • Double hinged door

Formula to determine the length of the profile to be cut

LP = (2 x TL) + X - D1 - 338.5 mm



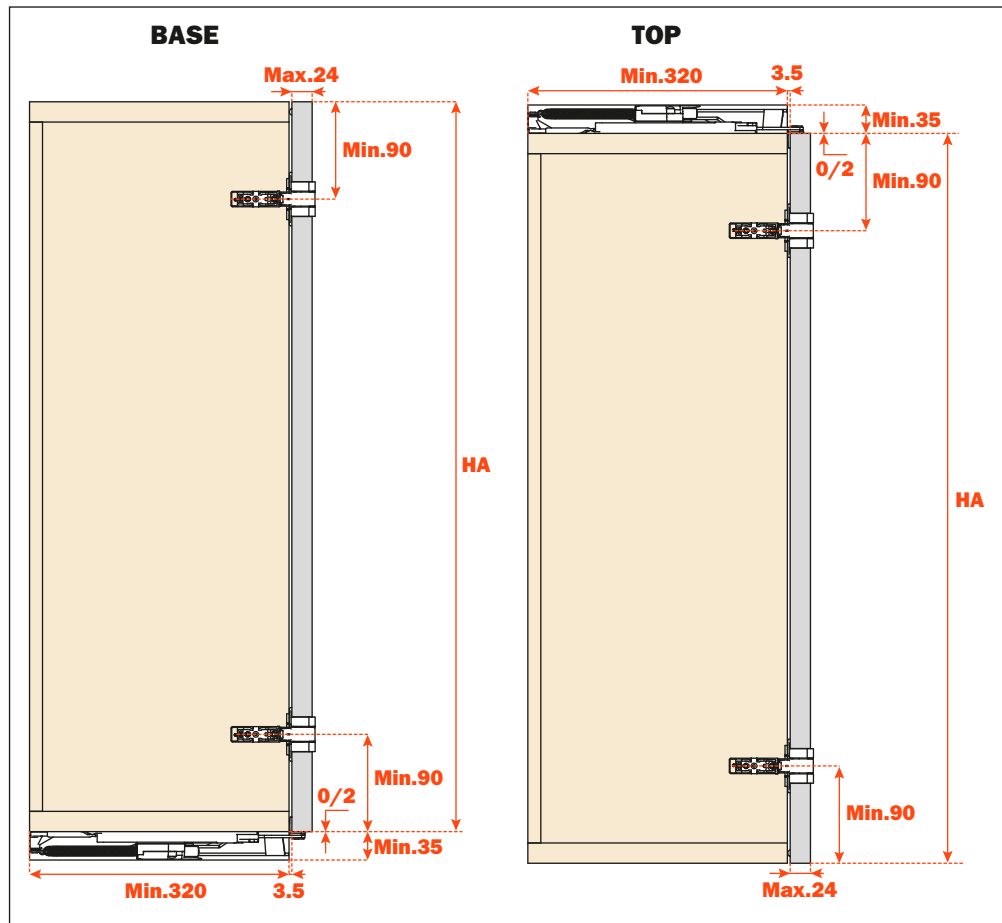
- LP = Profile length**
- TL = Door width**
- X = Reveal between the doors**
- D1 = External door overlay on side**
- D2 = Internal door overlay on side**

2 x DOOR WIDTH TL (mm)	DOOR HEIGHT HA (mm)	MAX. WEIGHT FOR TWO DOORS (Kg)	NUMBER OF HINGES	SET FOR LIGHT DOORS VE79KITX0351B
KIT 1 = 700 - 1000 With wooden doors and with aluminium-framed doors with frame VE79KITE700_A	600 - 800	10	2	YES
	801 - 1200	16	3	YES
	1201 - 1600	24	4	YES
	1601 - 2000	30	4	NO
		40	5	NO
	2001 - 2400	35	4	NO
		45	5	NO
2401 - 2800	40	4	NO	
	50	5	NO	

2 x DOOR WIDTH TL (mm)	DOOR HEIGHT HA (mm)	MAX. WEIGHT FOR TWO DOORS (Kg)	NUMBER OF HINGES	SET FOR LIGHT DOORS VE79KITX0352B
KIT 2 = 1001 - 1500 With wooden doors	700 - 800	10	2	YES
	801 - 1200	16	3	YES
	1201 - 1600	24	4	YES
KIT 2 = 1001 - 1200 With aluminium-framed doors with frame VE79KITE700_A	1601 - 2000	30	5	NO
		40	6	NO
	2001 - 2400	35	5	NO
		45	6	NO
		40	5	NO
2401 - 2800	50	6	NO	

Folder • SERIES M HINGES

Space required to accommodate the system and position of the SERIES M HINGES

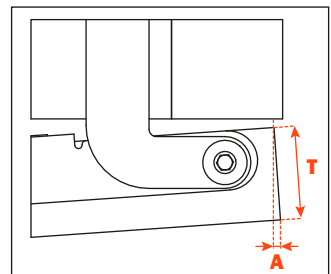


D1 = door overlay on side hinged side

D1 = 18
with mounting plate H = 0
D1 = 12
with mounting plate H = 6

HA = Door height

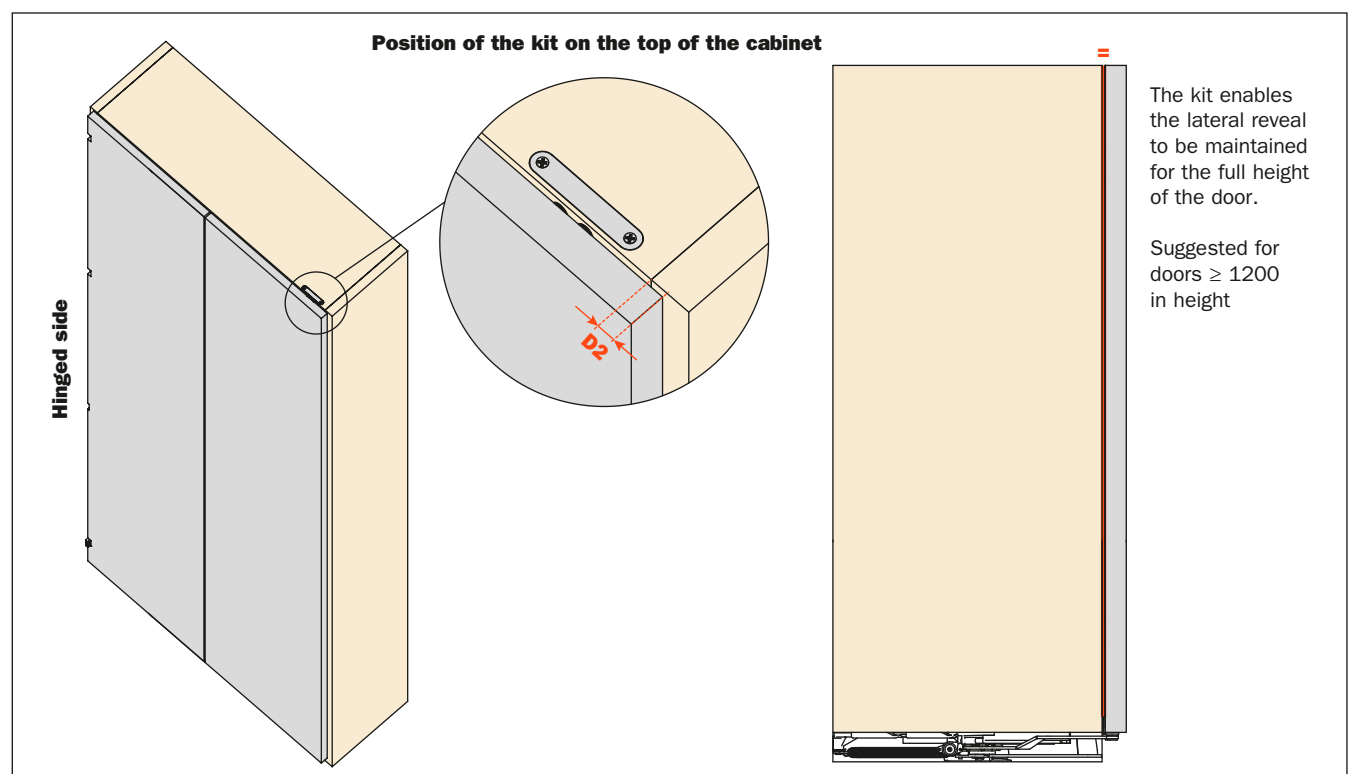
Reveal required for the opening of the INTERNAL door TL2 for wooden door



Door thickness T	Space needed to open the door A
18 mm	1.7 mm
24 mm	2.3 mm

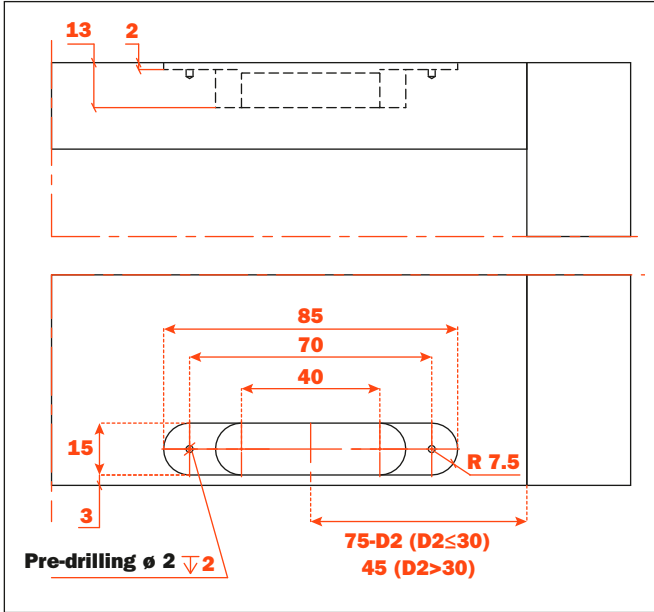
4th corner kit VE79KITB1000A

The 4th corner kit in the **BASE** version is suggested for doors ≥ 1200 in height to allow an optimal closing of the doors.

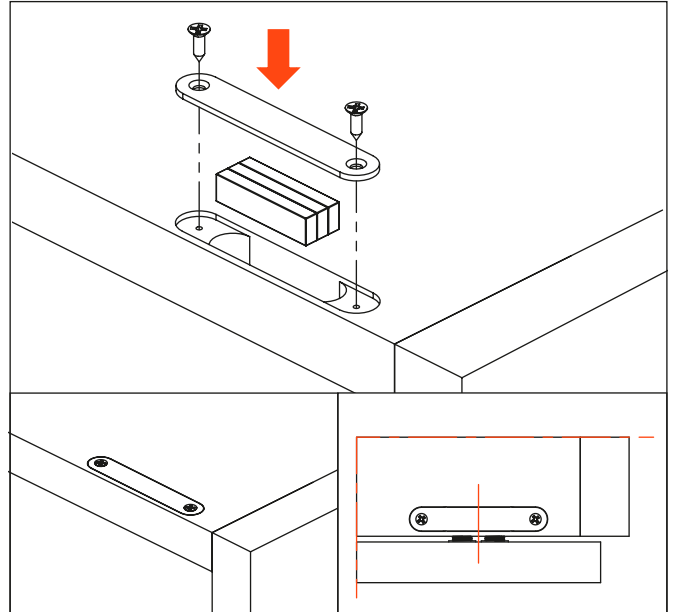


Folder • BASE - 4th corner kit

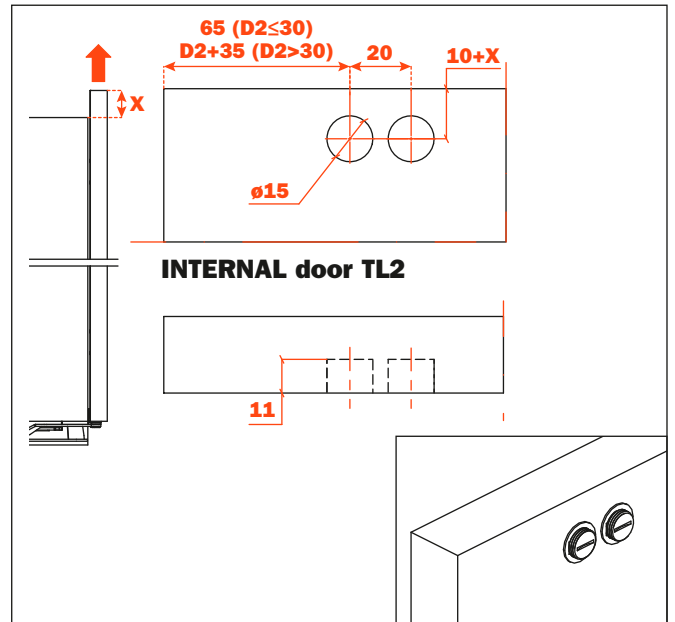
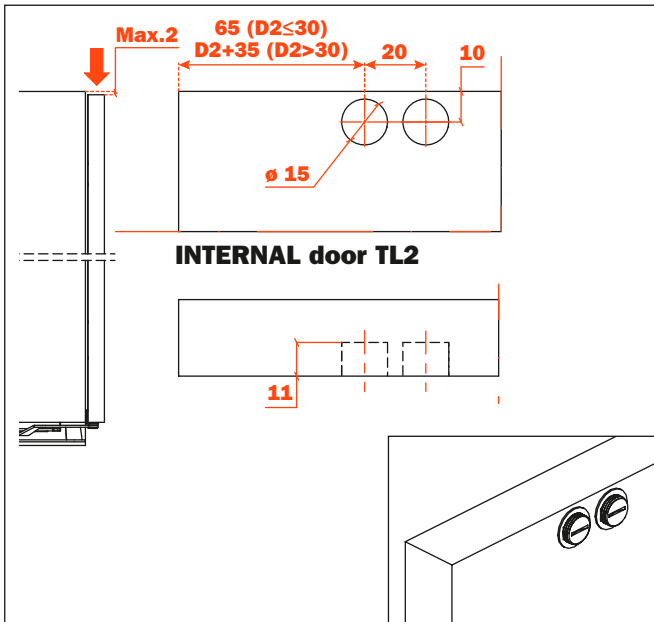
Workings on the top of the cabinet



Assembly of the 4th corner kit
Insert the magnets and lock the plate with the screws



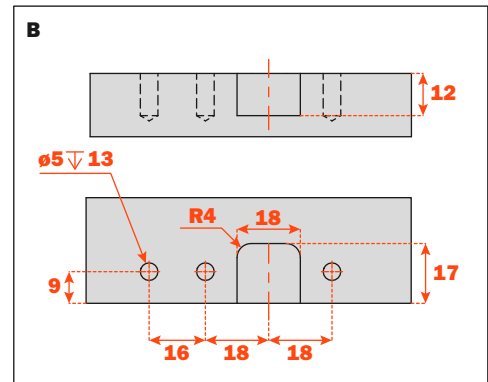
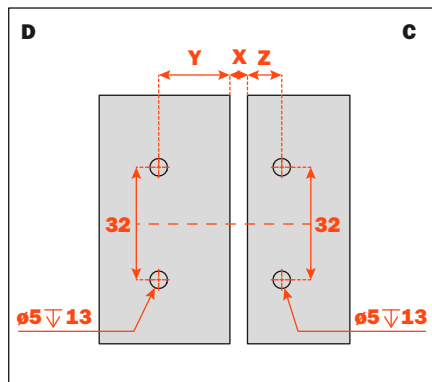
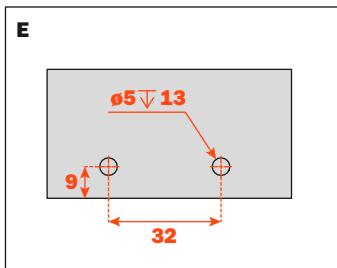
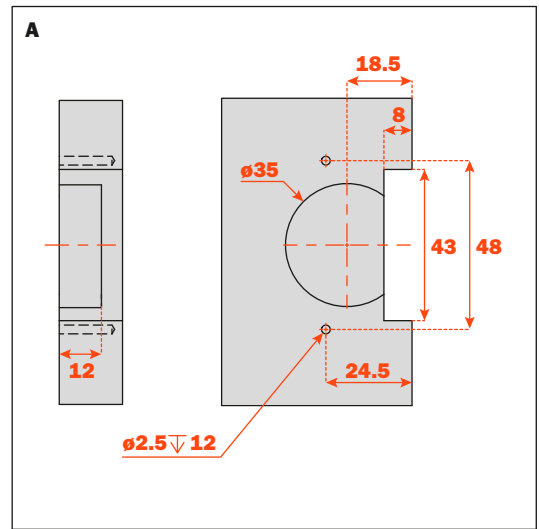
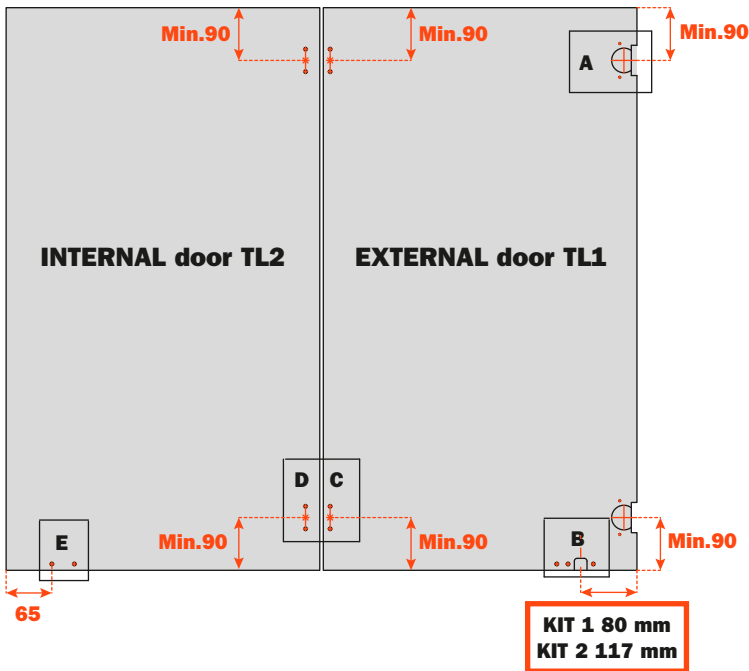
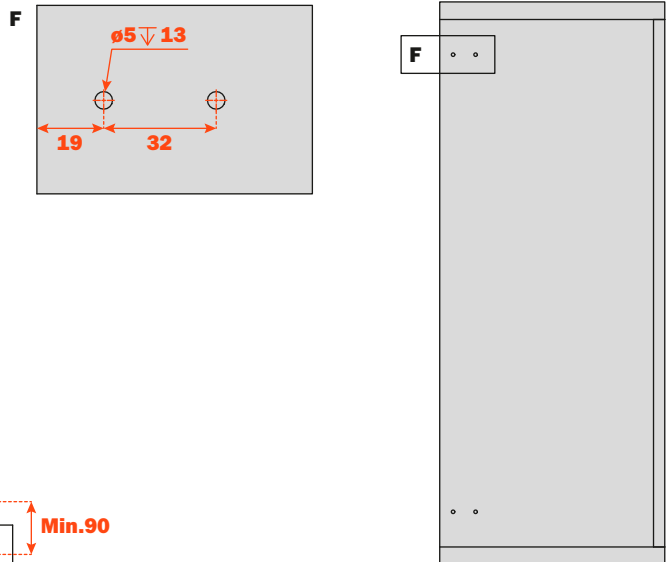
Workings on wooden door



Folder • BASE

Workings on wooden doors with SERIES M HINGES

Drillings for left-hand opening system.
 For right-hand opening system, reverse the workings.



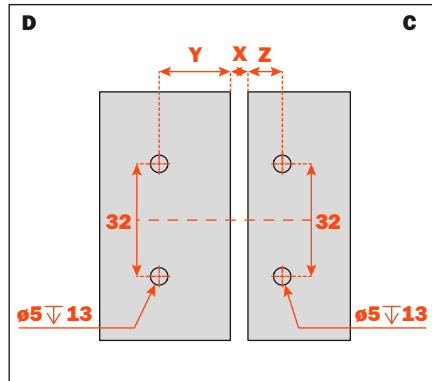
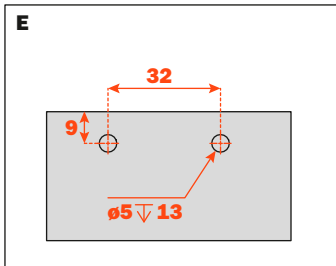
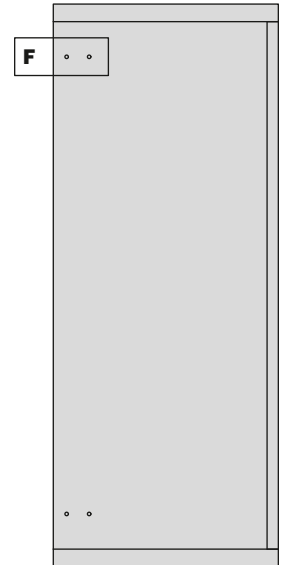
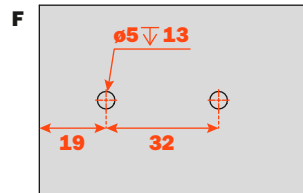
X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25

Folder • TOP

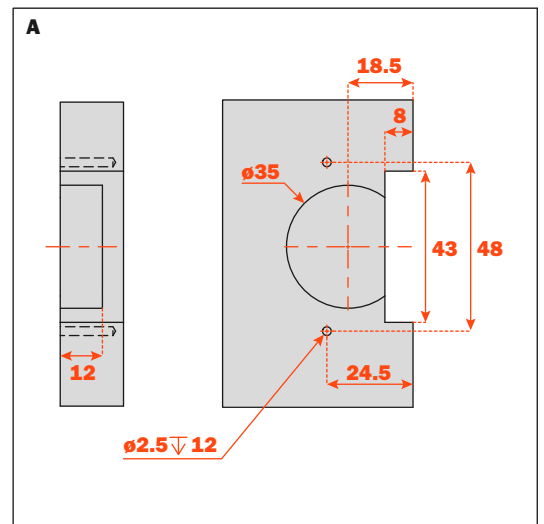
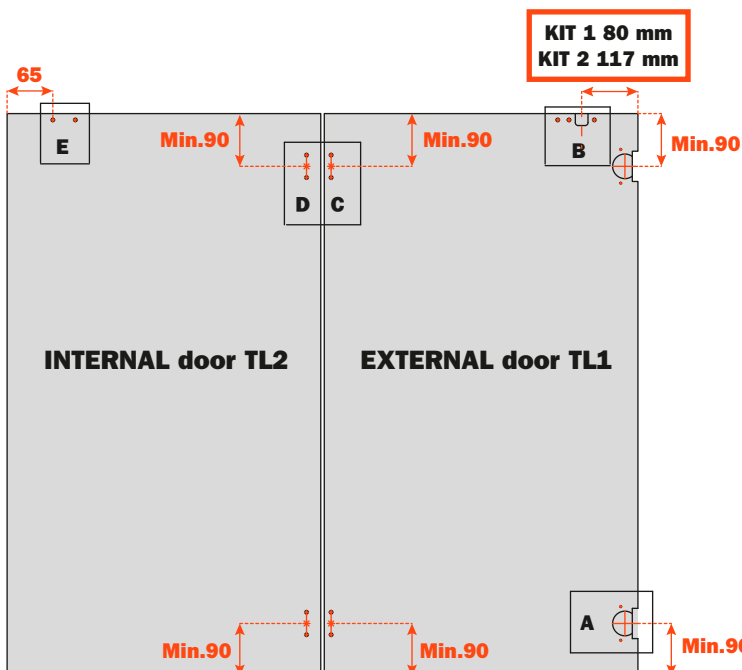
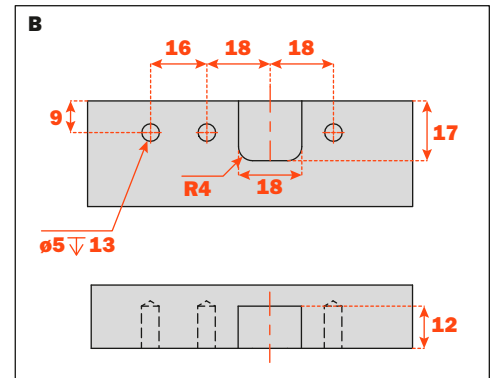
Workings on wooden doors and sides with SERIES M HINGES

Drillings for left-hand opening system.

For right-hand opening system, reverse the workings.



X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25

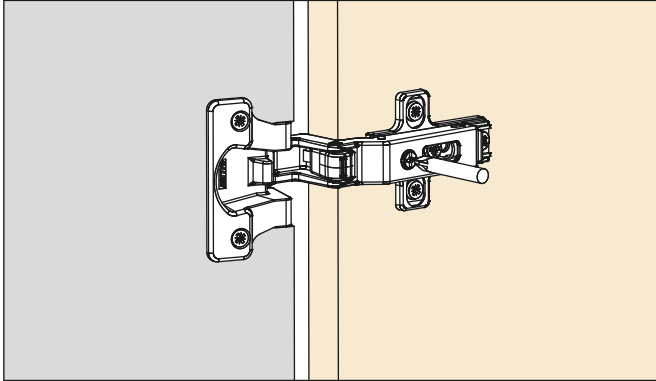


Folder • SERIES M HINGES

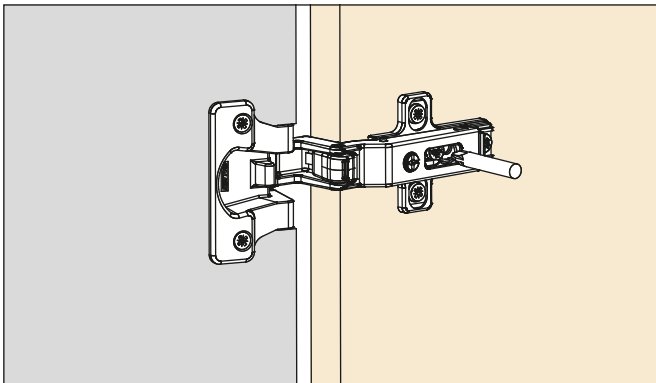
Adjustments

Compensating side adjustment from -3 to +3 mm.

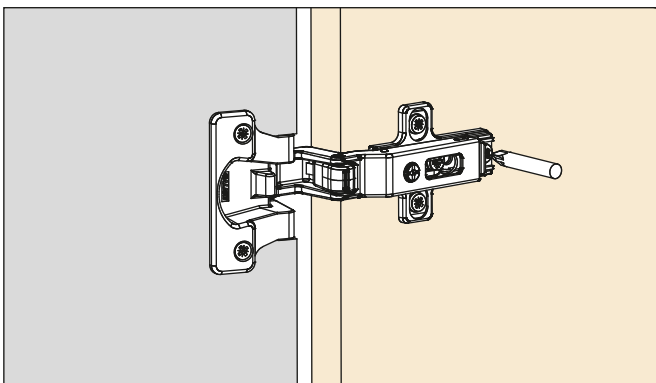
With mounting plates H = 0 the negative side adjustment cannot be used.



Height adjustment ± 2 mm

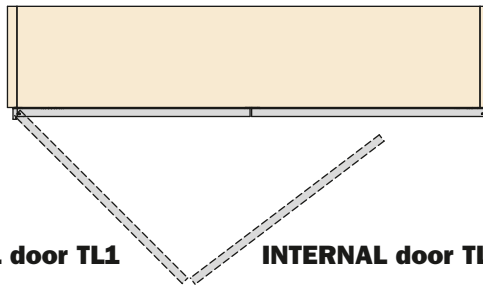
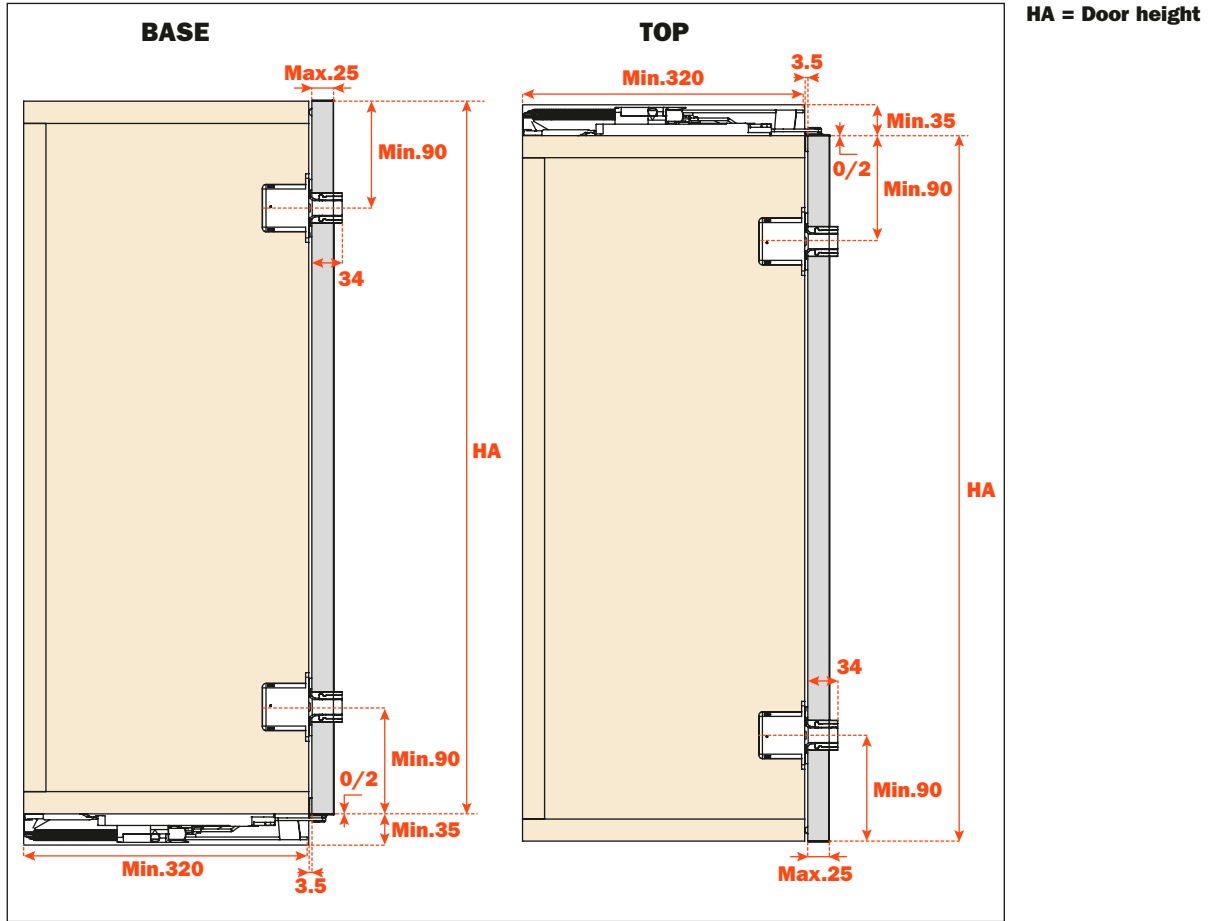


Depth adjustment from -0.5 to +2.8 mm

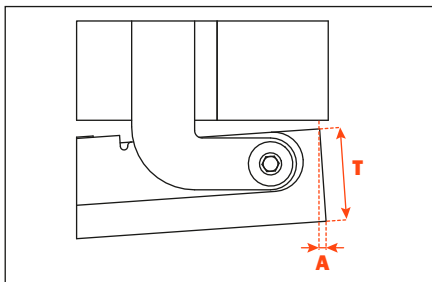


Folder • CONECTA HINGES

Space required to accommodate the system and position of the CONECTA HINGES

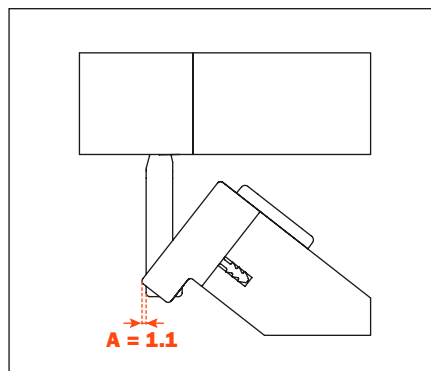


Reveal required for the opening of the INTERNAL door TL2 for wooden door

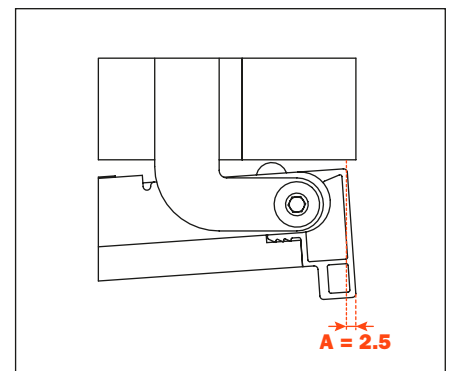


Door thickness T	Space needed to open the door A
18 mm	1.7 mm
25 mm	2.3 mm

Reveal required for the opening of the EXTERNAL door TL1 for wooden door with aluminium profile VE79KITE710_A and for aluminium-framed glass door with frame VE79KITE700_A



Reveal required for the opening of the INTERNAL door TL2 for wooden door with aluminium profile VE79KITE710_A and for aluminium-framed glass door with frame VE79KITE700_A



Workings on cabinet side with CONECTA HINGES

Holder DQG5B

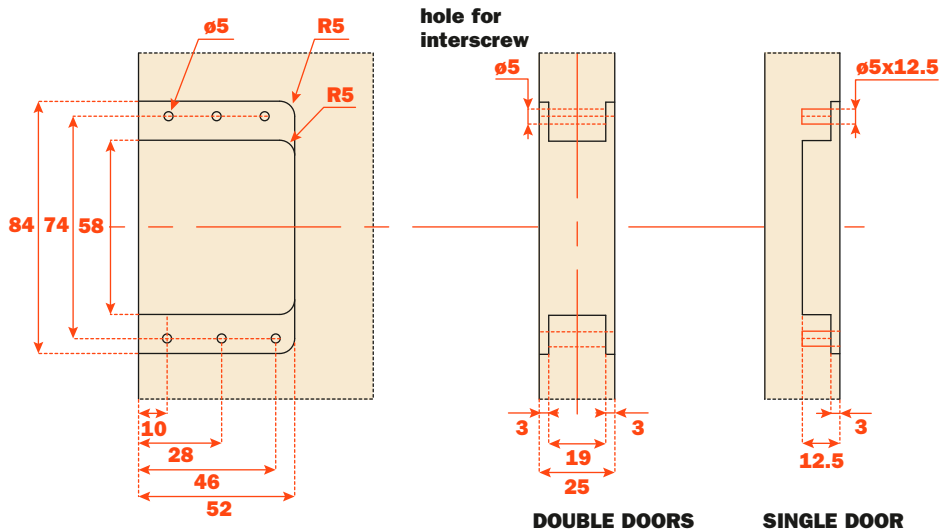


- For single door
- For double doors and side thickness 25 mm

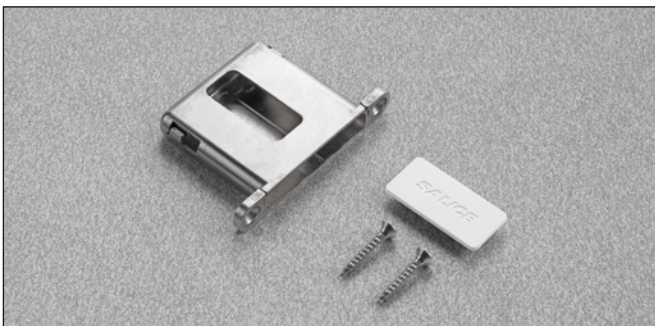
To be screw-fixed on the cabinet side:

- For single door with Euro screws, drilling $\varnothing 5 \times 12.5$ mm
- For double doors with $\varnothing 5$ mm interscrews
- Fixing screws and cover caps included in the single packing
- Fixing screws included in the industrial packing

- Door overlay on side hinged side D1 = 10 mm



Holder DQG3B

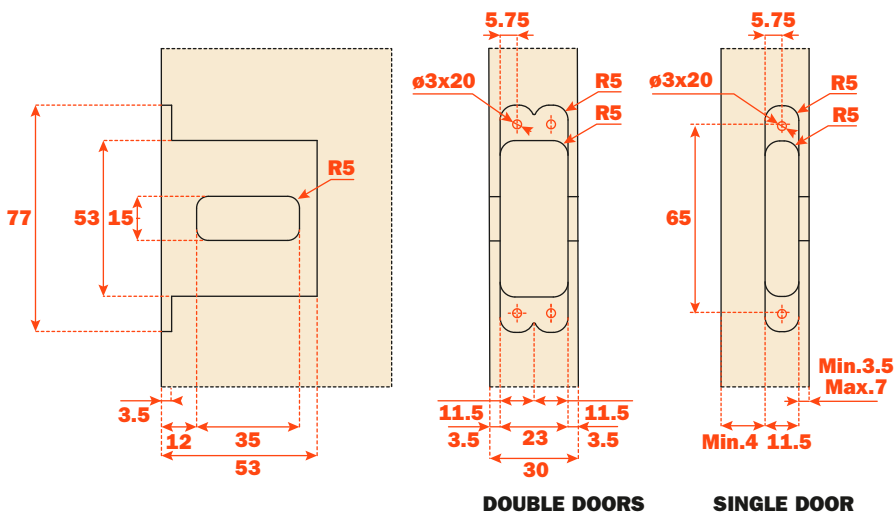


- For single door
- For double doors and side thickness 30 mm

To be screw-fixed on the cabinet side:

- For single door and double doors with $\varnothing 4 \times 25$ mm screws
- Fixing screws and cover caps included in the single packing
- Fixing screws included in the industrial packing

- Door overlay on side hinged side D1 = see table



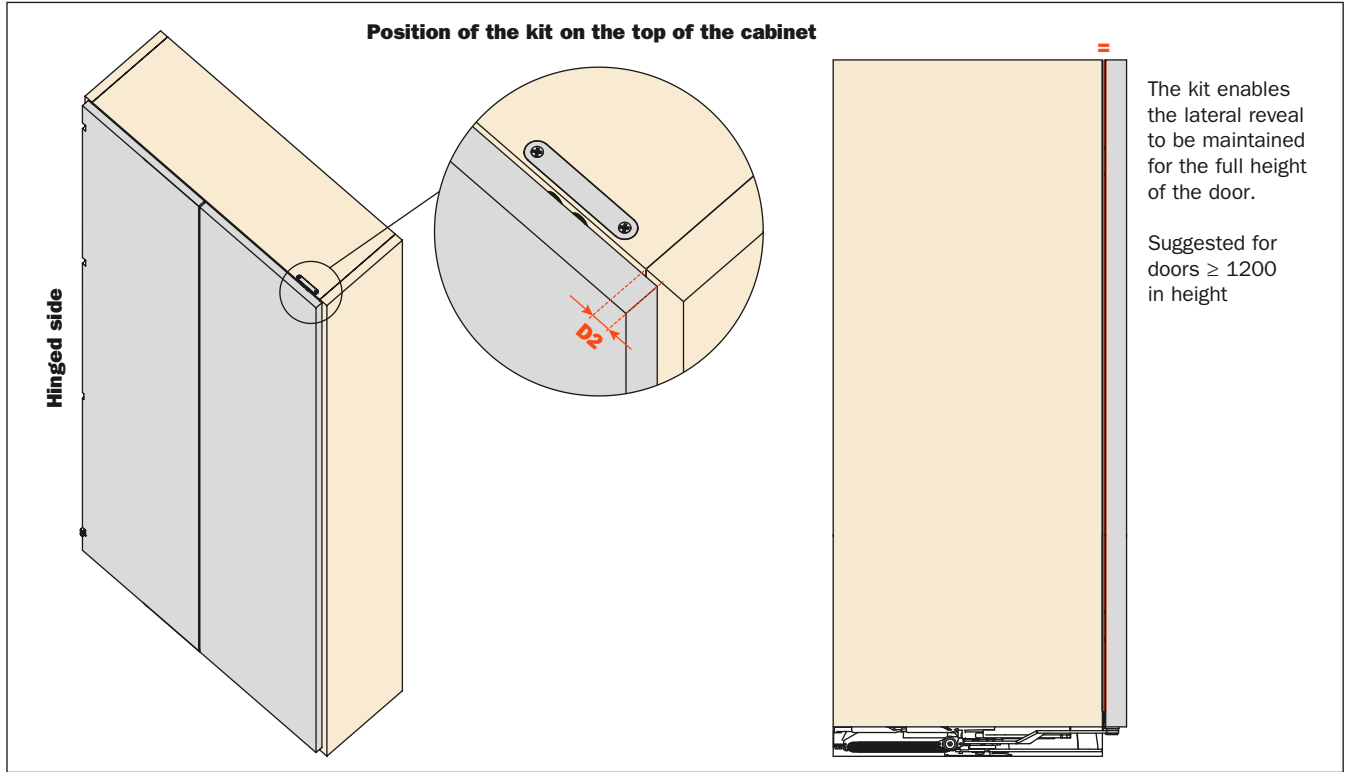
Overlay D1 with single door

Workings position	Overlay D1	Side thickness Min.
3.5 mm	12.5 mm	19 mm
4.5 mm	13.5 mm	20 mm
5.5 mm	14.5 mm	21 mm
6.5 mm	15.5 mm	22 mm
7 mm Max.	16 mm	22.5 mm

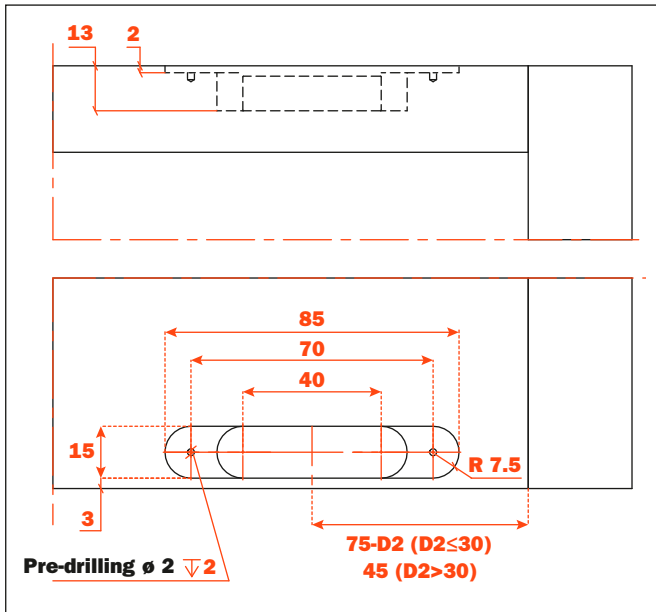
Folder • BASE - 4th corner kit

**4th corner kit
VE79KITB1000A**

The 4th corner kit in the **BASE** version is suggested for doors ≥ 1200 in height to allow an optimal closing of the doors.

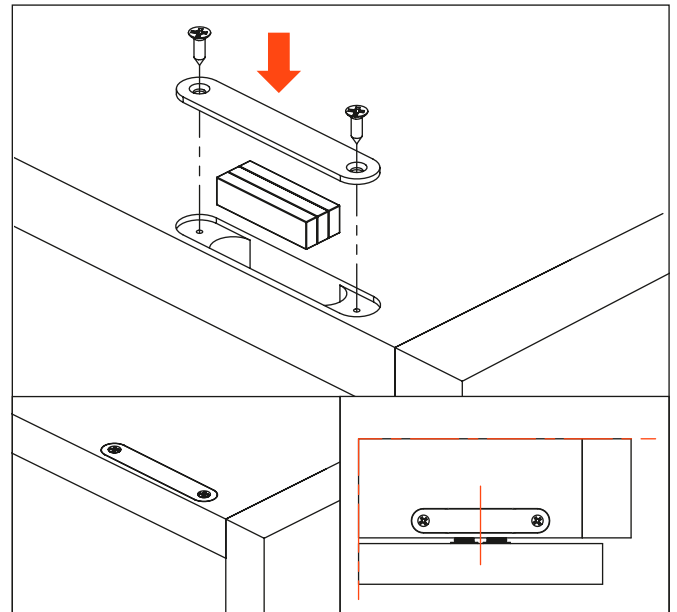


Workings on the top of the cabinet

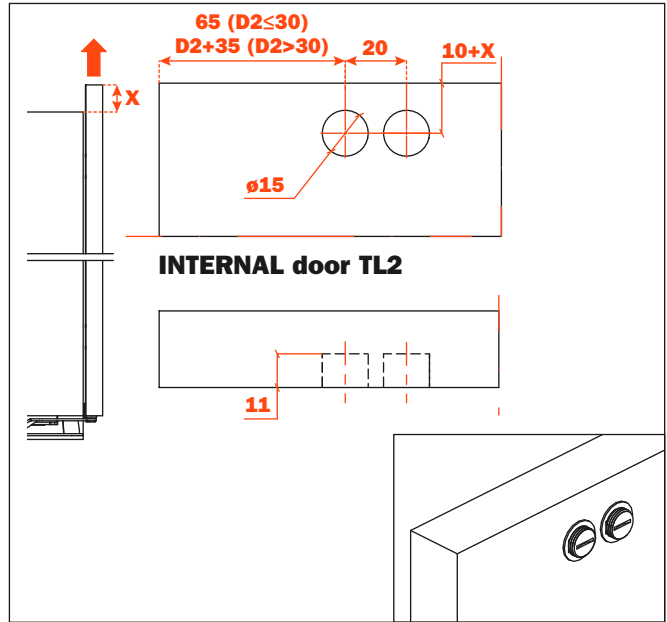
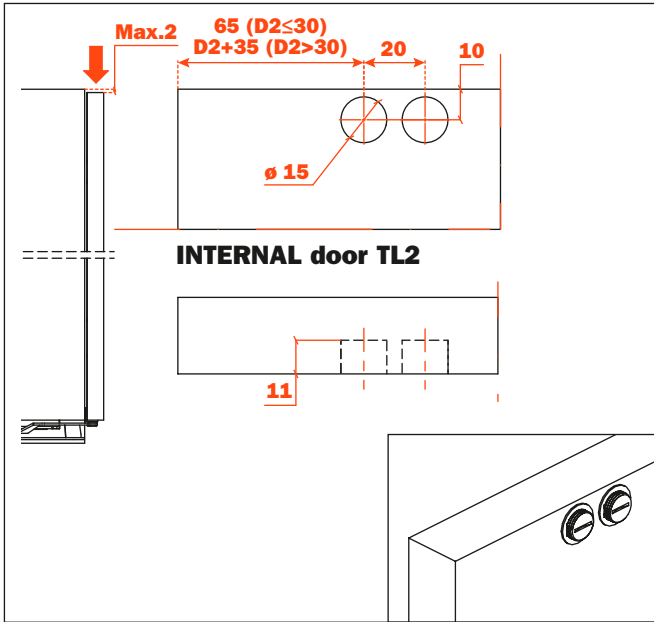


Assembly of the 4th corner kit

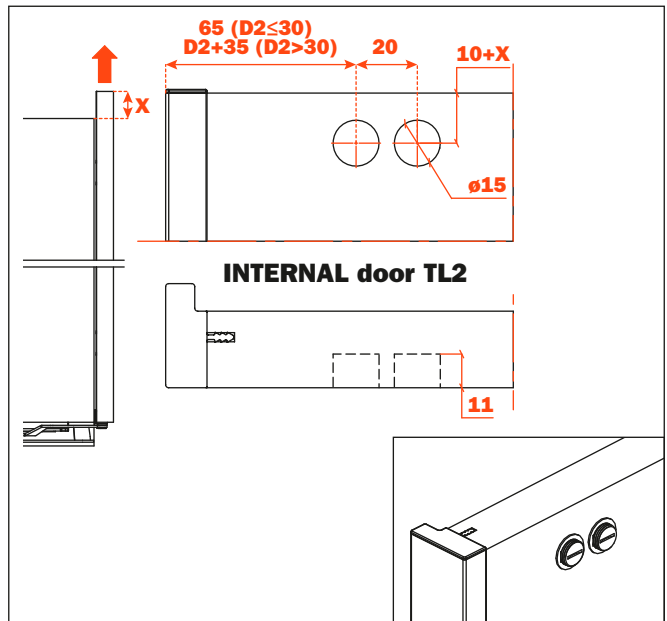
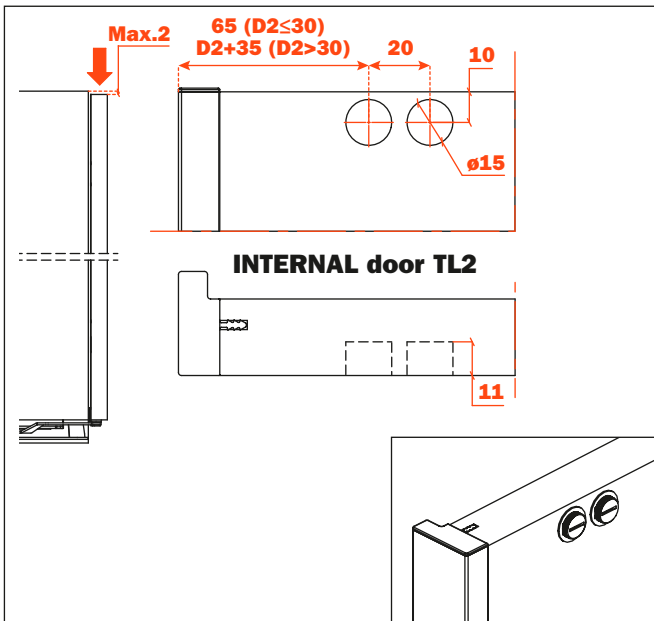
Insert the magnets and lock the plate with the screws



Workings on wooden door

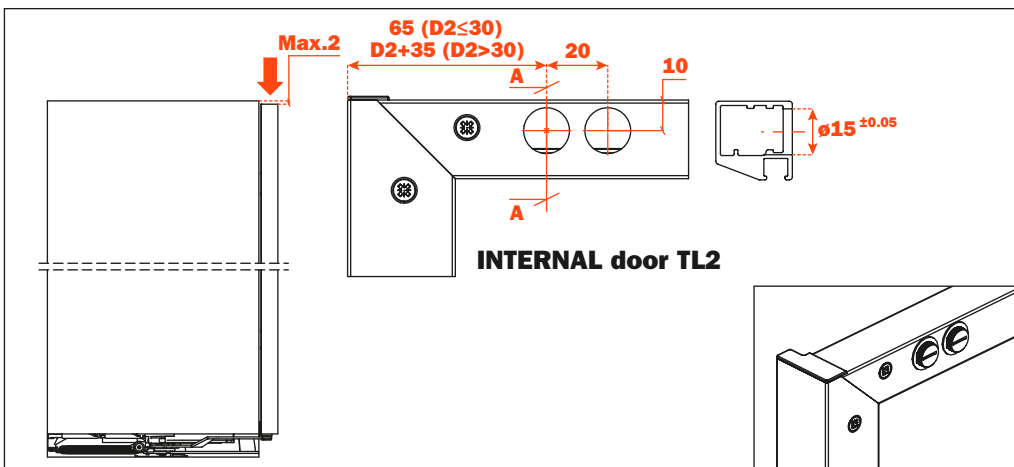


Workings on wooden door with aluminium profile VE79KITE710_A



Workings on aluminium-framed door with frame VE79KITE700_A

With the **BASE** version it is not possible to use the 4th corner kit if the aluminium-framed door protrudes beyond the top of the cabinet.

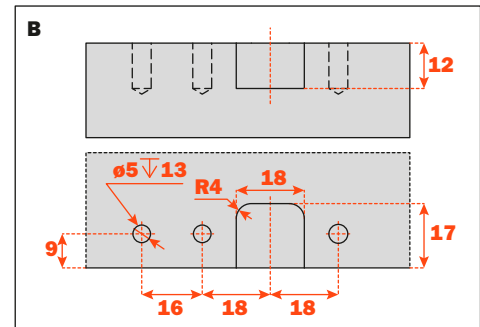
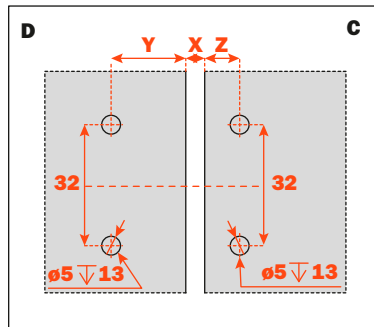
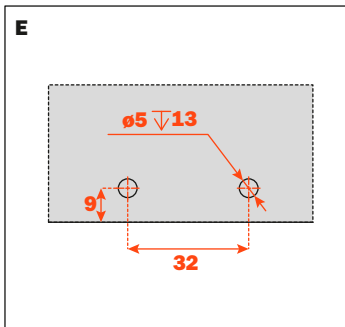
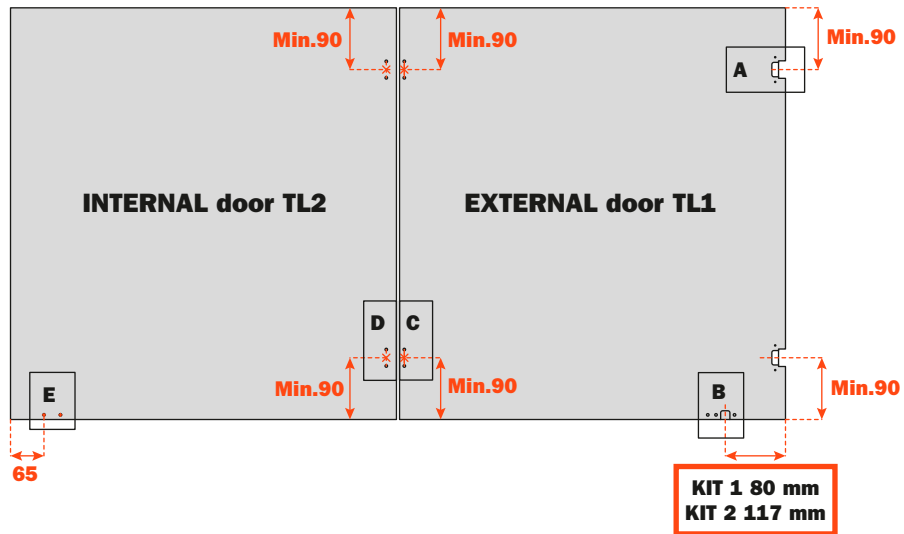
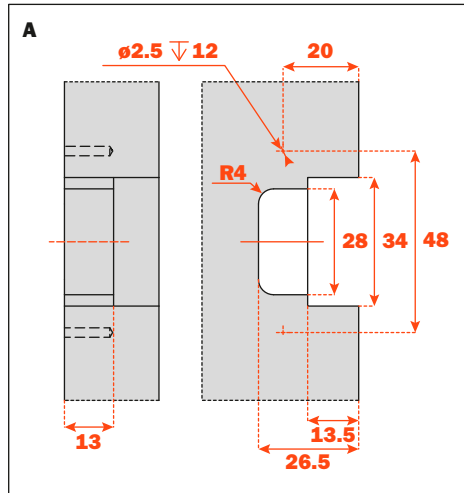


Folder • BASE

Workings on wooden doors with CONECTA HINGES

Drillings for left-hand opening system.

For right-hand opening system, reverse the workings.



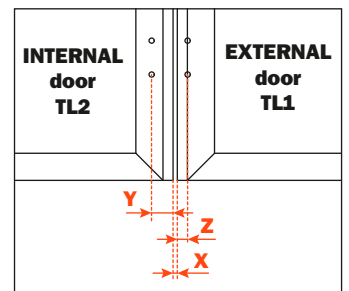
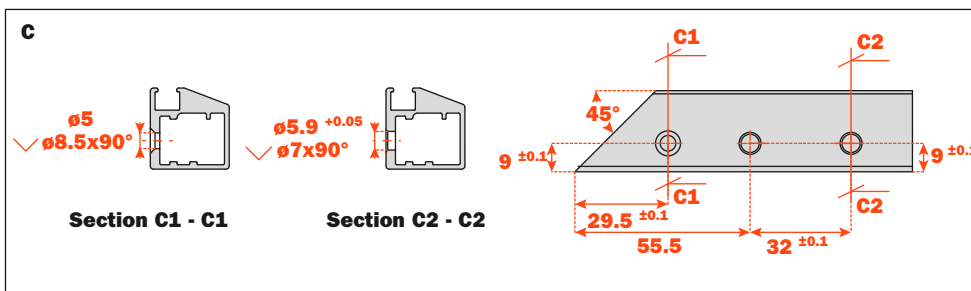
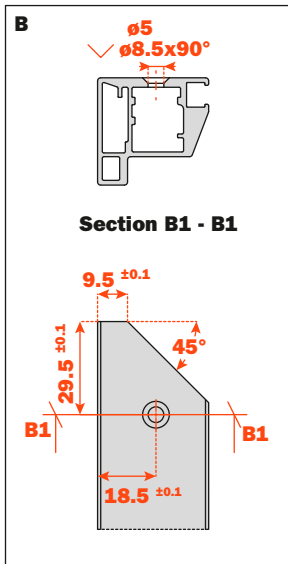
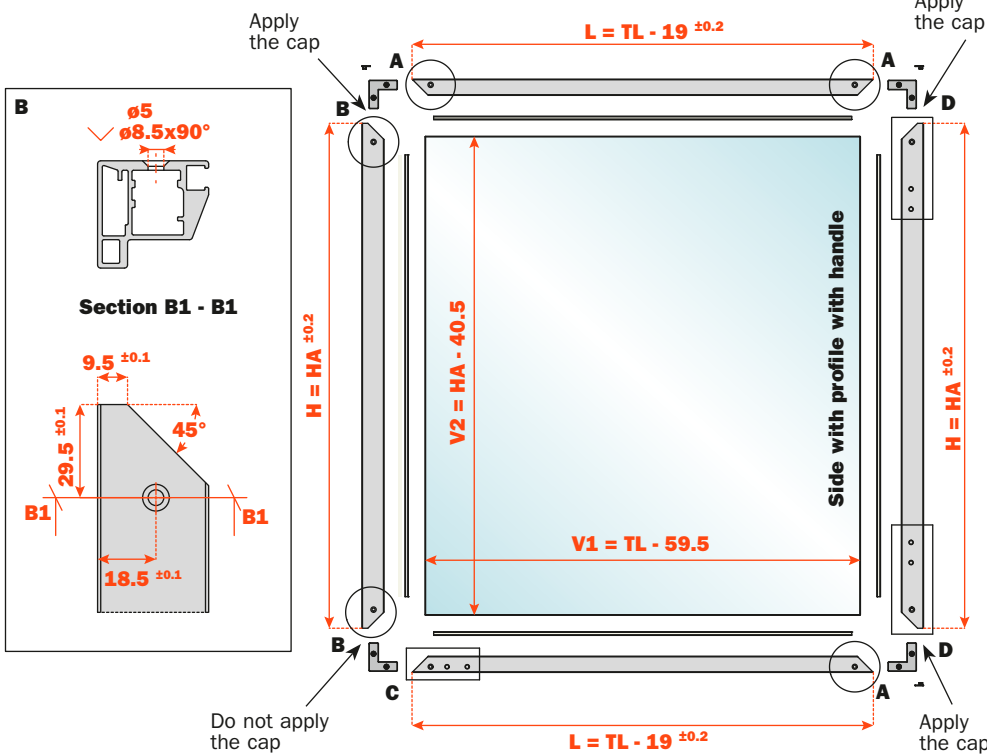
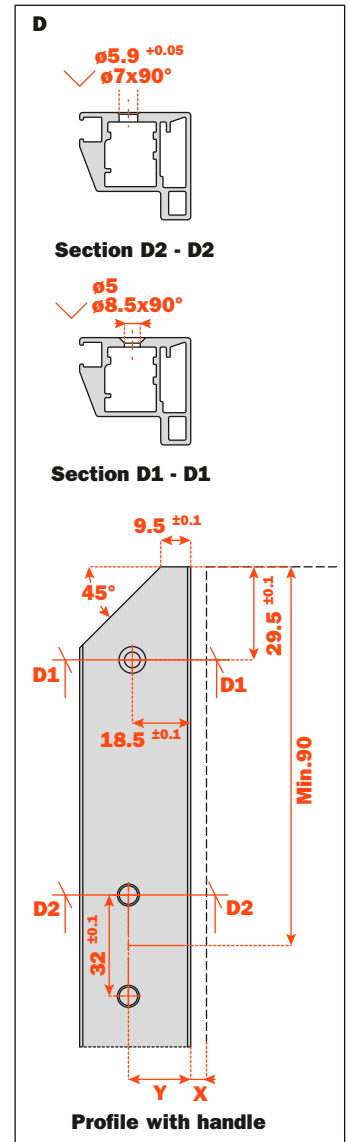
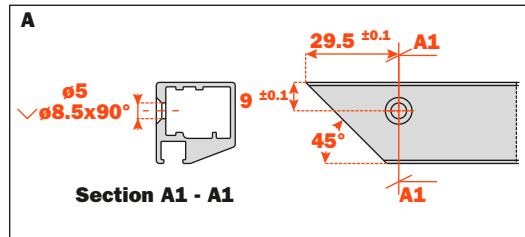
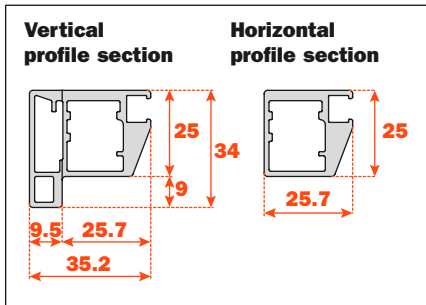
X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25

Folder • BASE

Workings on aluminium-framed INTERNAL door (TL2) with frame VE79KITE700_A with CONECTA HINGES

To assemble the central hinges and the system arm, fix the sockets for the M4 metric screws (for the holes shown in the sections C2-C2 and D2-D2) already included in the hardware kit.

Drillings for left-hand opening system.
For right-hand opening system, reverse the workings.



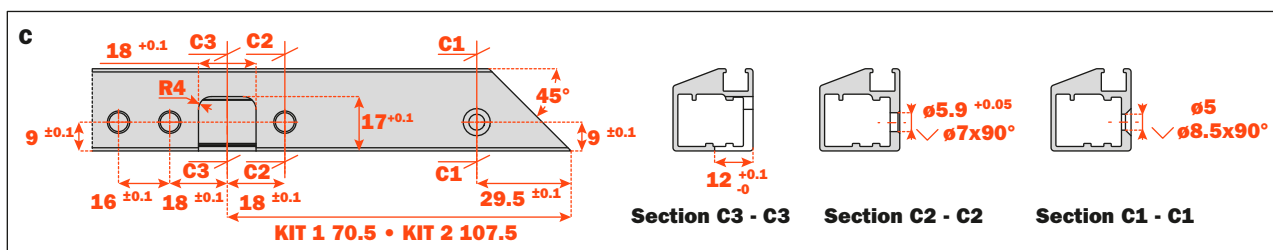
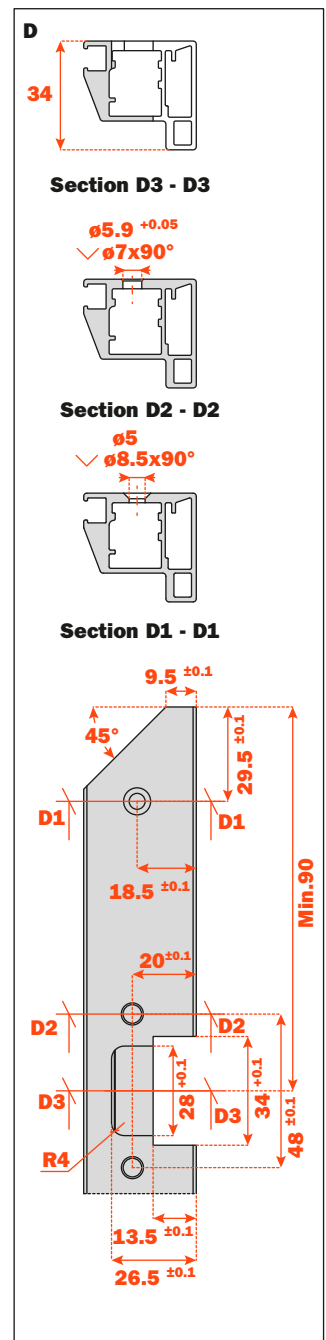
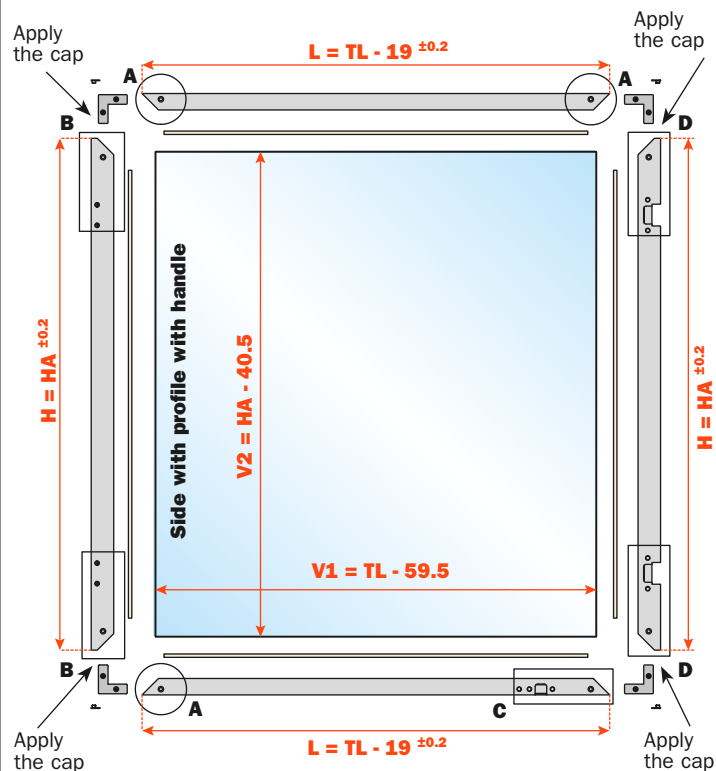
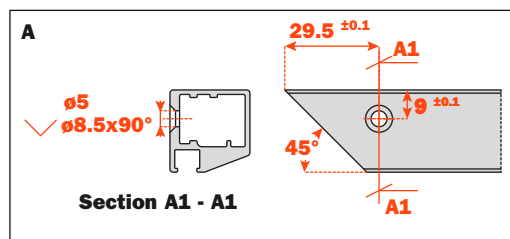
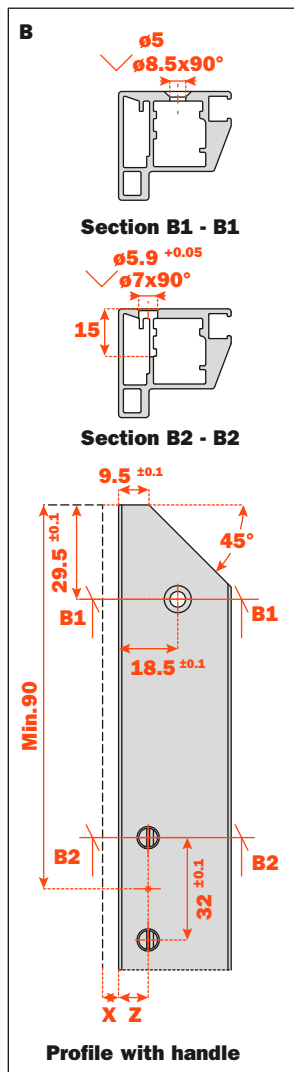
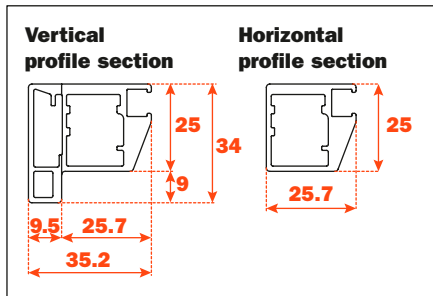
X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25

Workings on aluminium-framed EXTERNAL door (TL1) with frame VE79KITE700_A with CONECTA HINGES

To assemble the side hinges, the central hinges and the system arm, fix the sockets for the M4 metric screws (for the holes shown in the sections B2-B2, C2-C2 and D2-D2) already included in the hardware kit.

Drillings for left-hand opening system.

For right-hand opening system, reverse the workings.

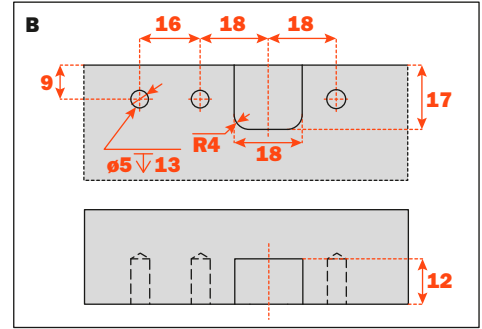
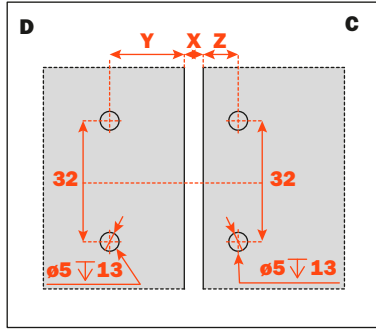
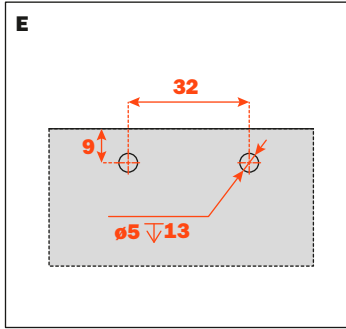


Folder • TOP

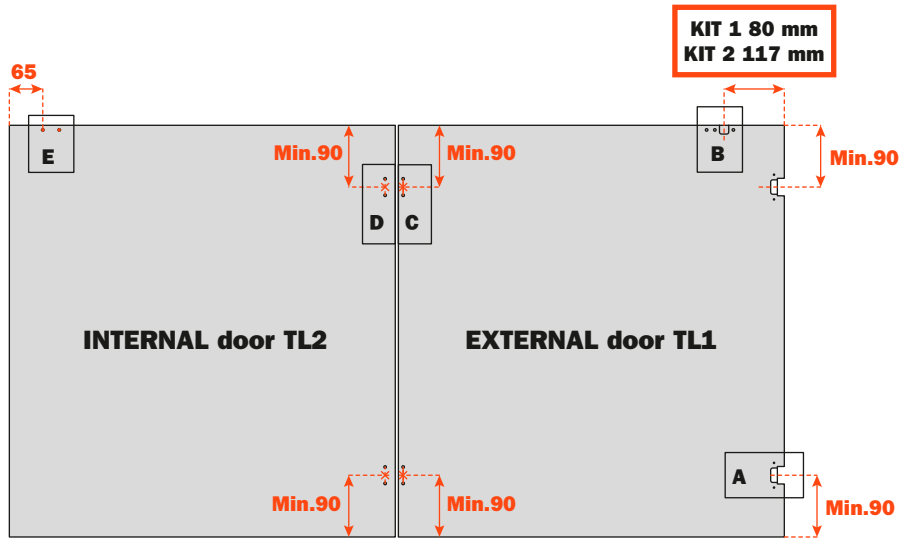
Workings on wooden doors with CONECTA HINGES

Drillings for left-hand opening system.

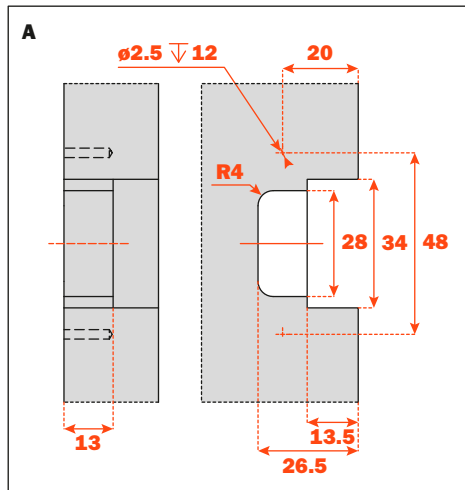
For right-hand opening system, reverse the workings.



X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25



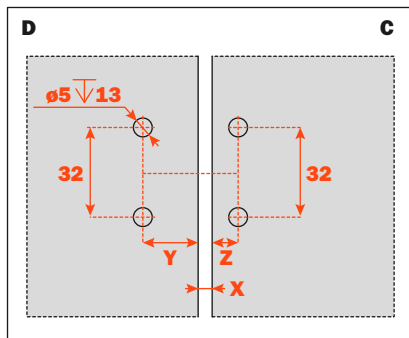
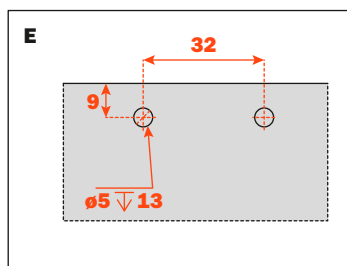
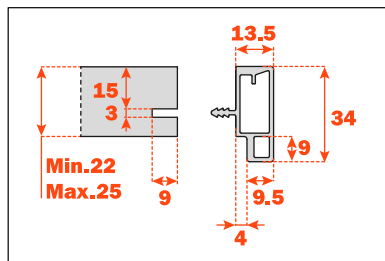
KIT 1 80 mm
KIT 2 117 mm



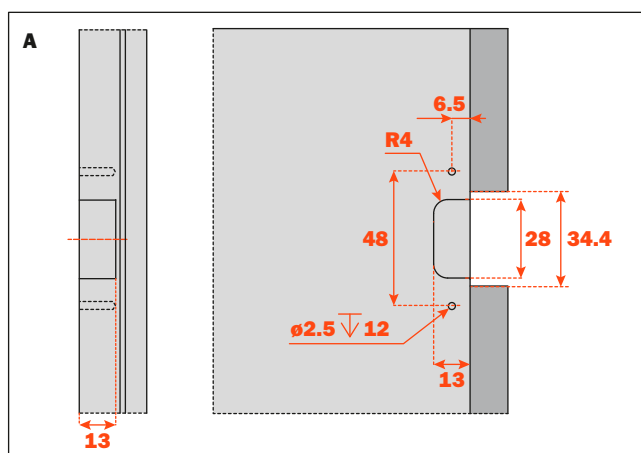
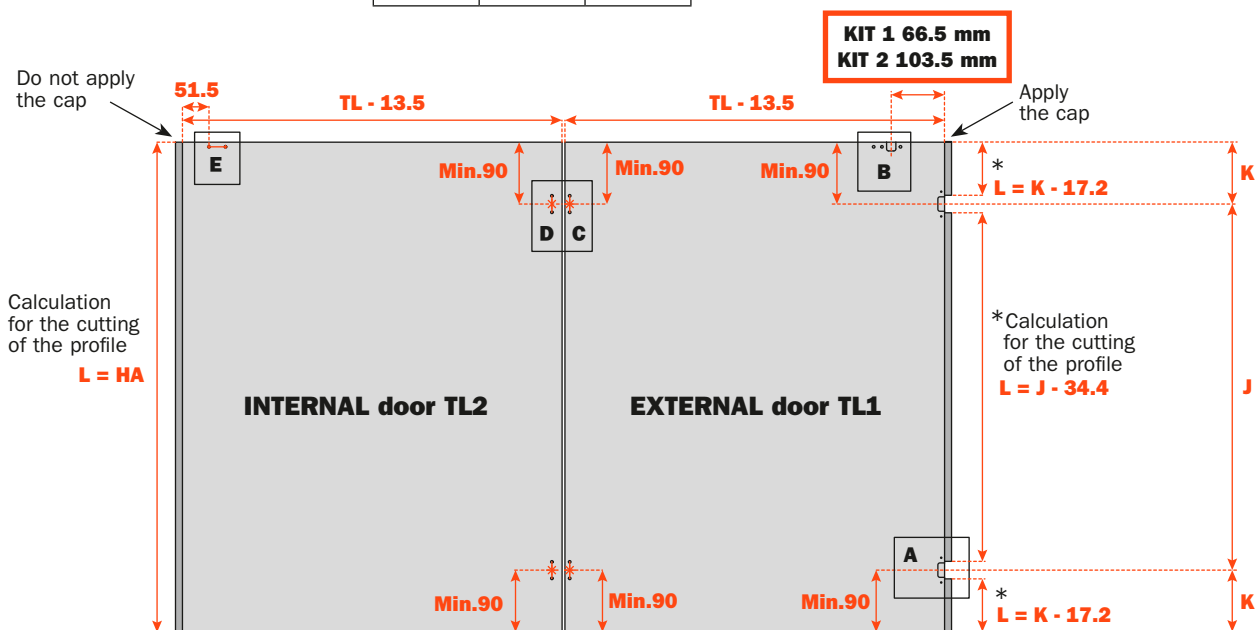
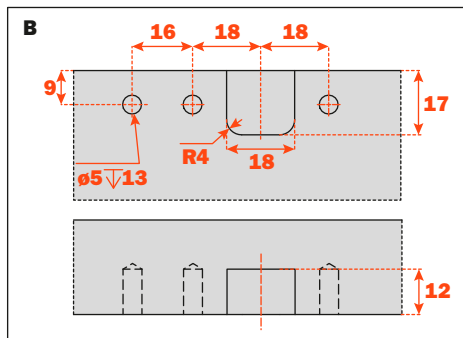
Workings on wooden doors with aluminium profile VE79KITE710_A with CONECTA HINGES

Drillings for left-hand opening system.

For right-hand opening system, reverse the workings.



X	Y	Z
3	20.75	10.25
4	20.25	9.75
5	19.75	9.25



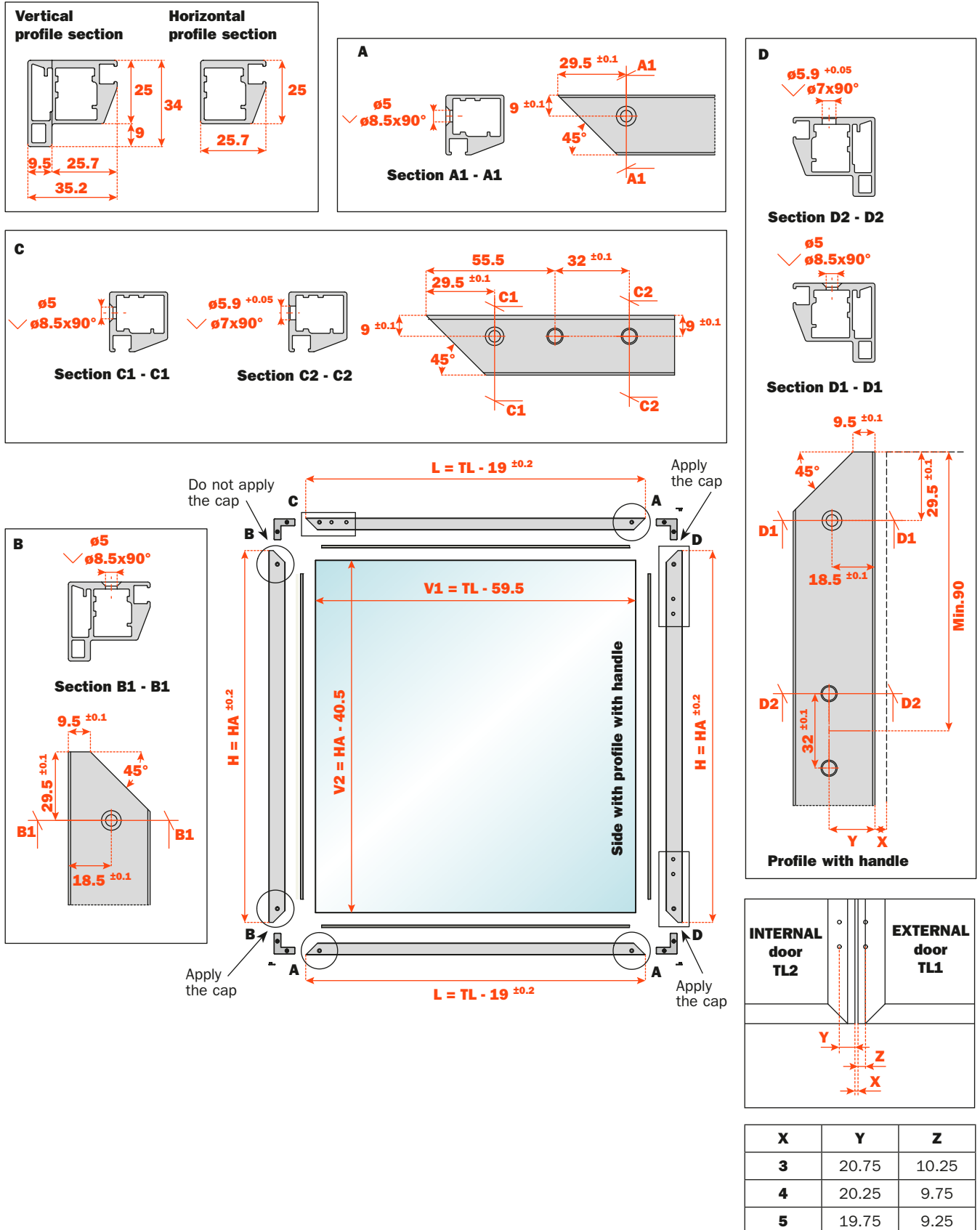
Folder • TOP

Workings on aluminium-framed INTERNAL door (TL2) with frame VE79KITE700_A with CONECTA HINGES

To assemble the central hinges and the system arm, fix the sockets for the M4 metric screws (for the holes shown in the sections C2-C2 and D2-D2) already included in the hardware kit.

Drillings for left-hand opening system.

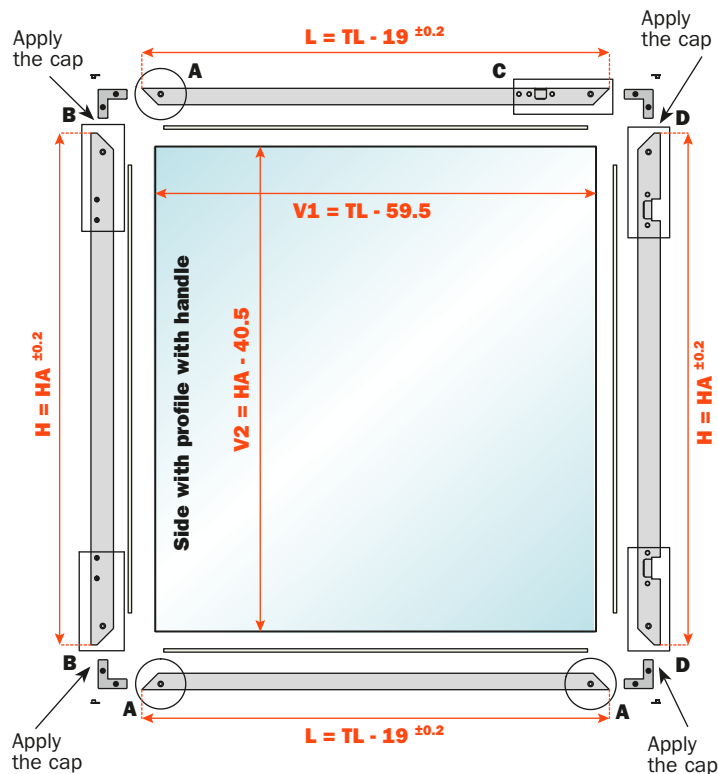
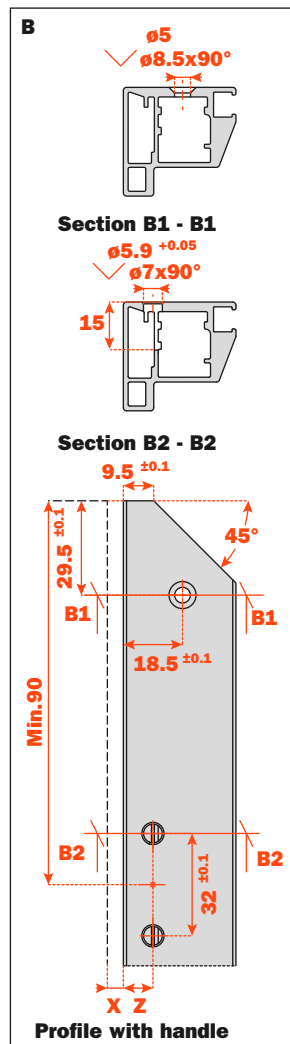
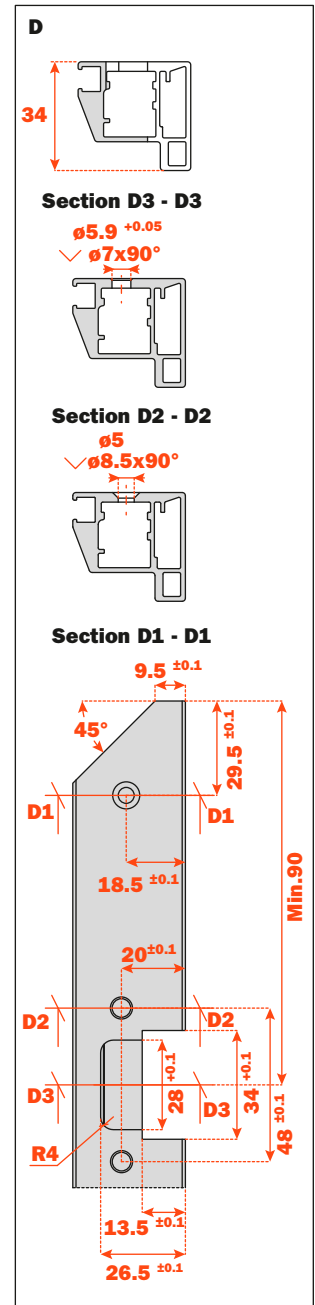
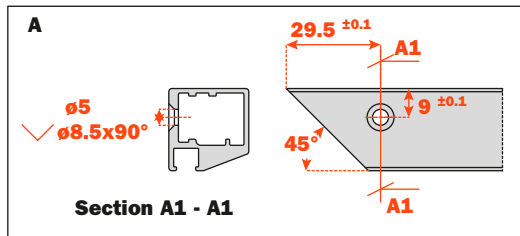
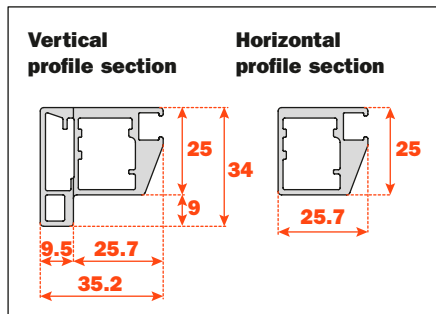
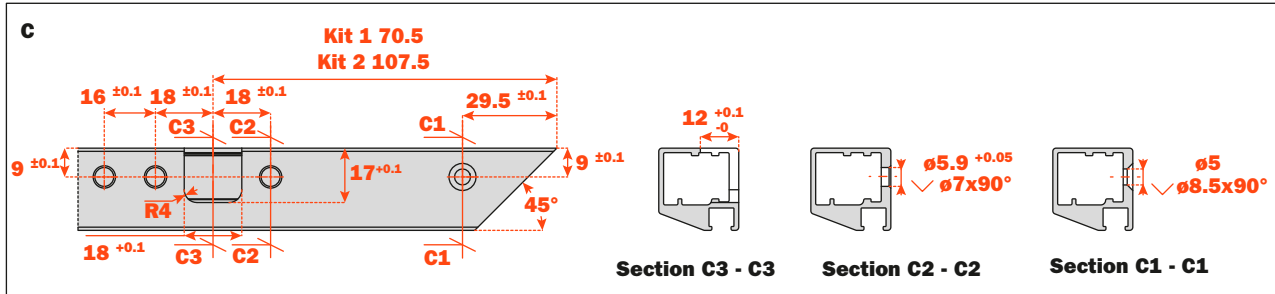
For right-hand opening system, reverse the workings.



Workings on aluminium-framed EXTERNAL door (TL1) with frame VE79KITE700_A with CONECTA HINGES

To assemble the side hinges, the central hinges and the system arm, fix the sockets for the M4 metric screws (for the holes shown in the sections B2-B2, C2-C2 and D2-D2) already included in the hardware kit.

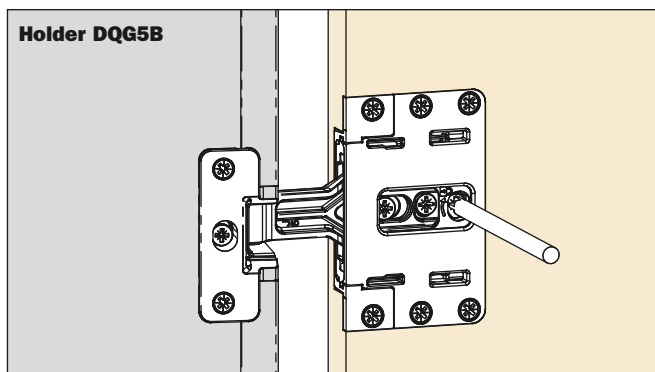
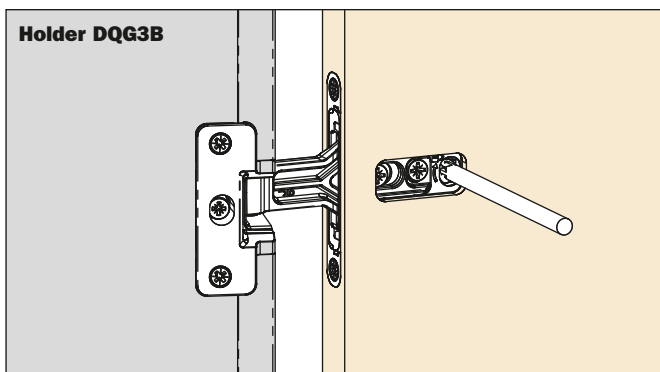
Drillings for left-hand opening system.
For right-hand opening system, reverse the workings.



Folder • CONECTA HINGES

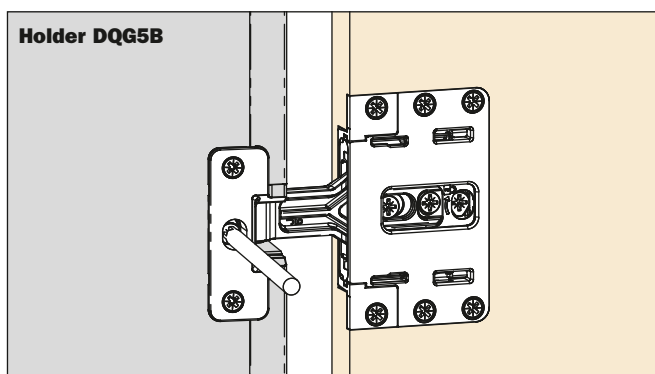
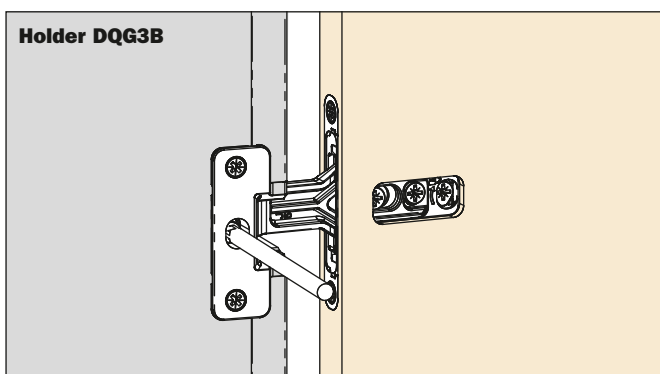
Assembly

Fully insert the hinge into the holder.
Once fully inserted, lock the hinge into place using the back cam.

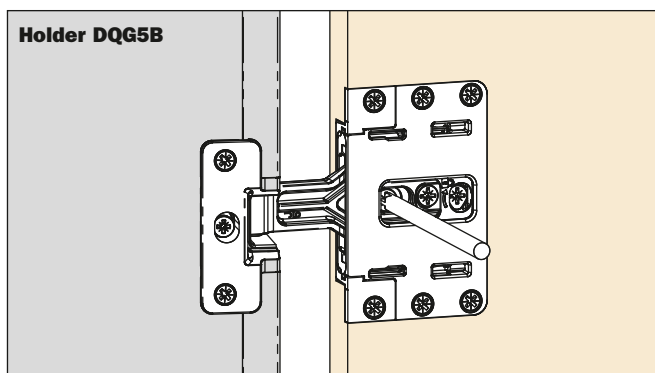
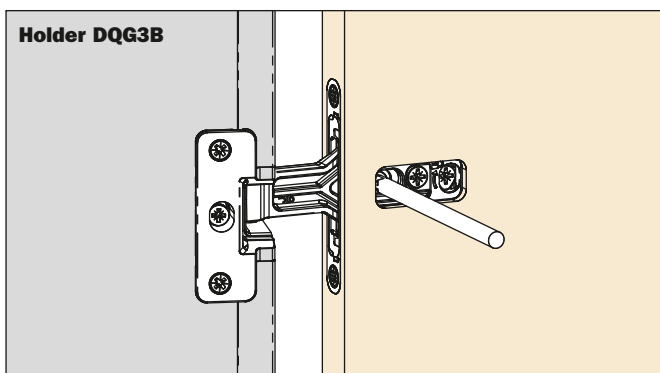


Adjustments

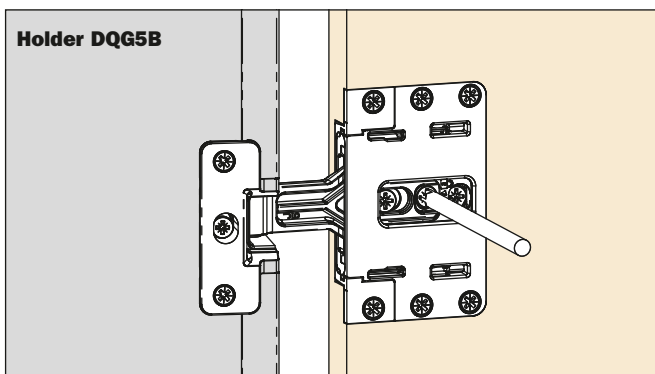
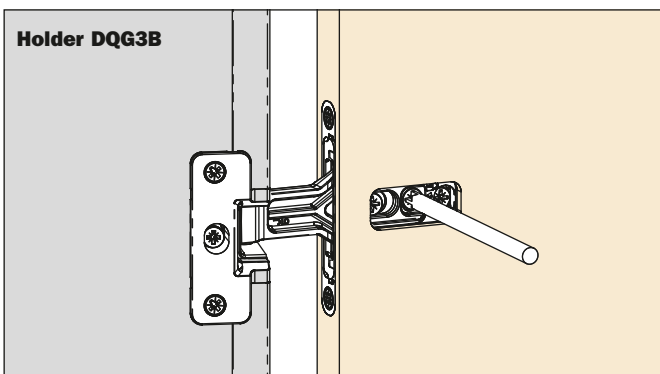
Sideways adjustment -2 +2 mm



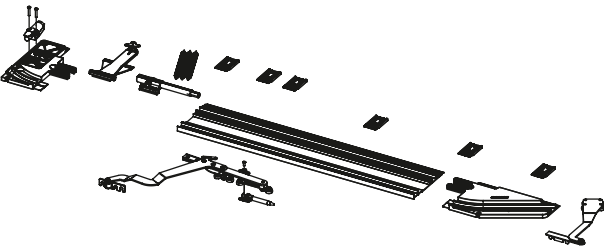
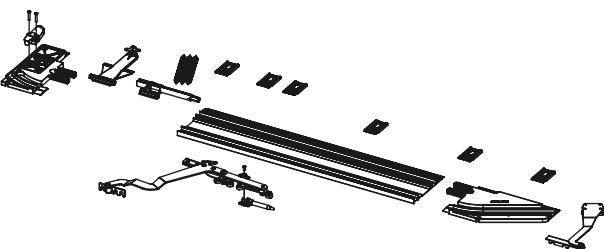
Height adjustment -2.5 +2.5 mm



Depth adjustment 0 +3 mm

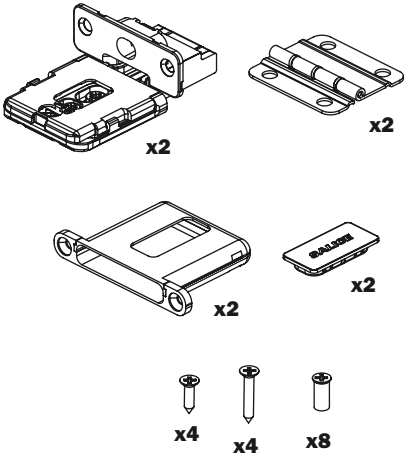
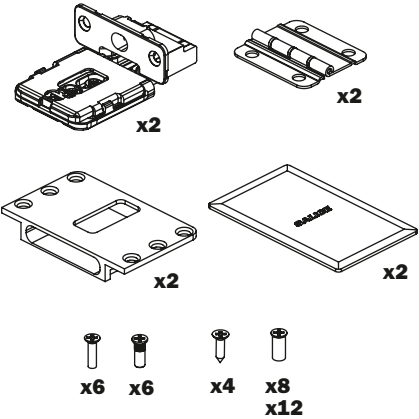


Folder • Part numbers and packing

	Part number	Description	Quantity per box	Weight (Kg)	Dimensions (cm)
	VE79KITA010AA	FOLDER TOP KIT 1 (350-500) RIGHT	1	3.6	71 x 17 x 9
	VE79KITA020AA	FOLDER TOP KIT 1 (350-500) LEFT	1	3.6	71 x 17 x 9
	VE79KITA030AA	FOLDER TOP KIT 2 (501-750) RIGHT	1	4.9	121 x 21 x 9
	VE79KITA040AA	FOLDER TOP KIT 2 (501-750) LEFT	1	4.9	121 x 21 x 9
	VE79KITB050AA	FOLDER BASE KIT 1 (350-500) RIGHT	1	3.6	71 x 17 x 9
	VE79KITB060AA	FOLDER BASE KIT 1 (350-500) LEFT	1	3.6	71 x 17 x 9
	VE79KITB070AA	FOLDER BASE KIT 2 (501-750) RIGHT	1	4.9	121 x 21 x 9
	VE79KITB080AA	FOLDER BASE KIT 2 (501-750) LEFT	1	4.9	121 x 21 x 9

Folder • Part numbers and packing

	Part number	Description	Quantity per box	Weight (Kg)	Dimensions (cm)
	VE79KITE700SA	KIT TWO ALUMINIUM-FRAMED DOORS ANODISED SILVER	1	14	325 x 12.5 x 7.5
	VE79KITE700TA	KIT TWO ALUMINIUM-FRAMED DOORS METAL GREY BROWN	1	14	325 x 12.5 x 7.5
<p>Profile length = 3000 mm</p>	VE79KITE710SA	KIT WOODEN DOORS PROFILES ANODISED SILVER	1	3.8	310 x 5 x 5
	VE79KITE710TA	KIT WOODEN DOORS PROFILES METAL GREY BROWN	1	3.8	310 x 5 x 5
	VE79KITX0351B	SET FOR LIGHT DOORS FOR KIT 1	12	0.09	310 x 21.5 x 10
	VE79KITX0352B	SET FOR LIGHT DOORS FOR KIT 2	12	0.09	310 x 21.5 x 10
	VE79KITX5000A	OPTIONAL KIT SOFT CLOSE Recommended for Folder used as a partitioning system between two rooms or for corner wardrobes (see page 19)	1	0.169	17.6 x 11.7 x 6.5

	Part number	Description	Quantity per box	Weight (Kg)	Dimensions (cm)
	VE79KITX600NA	KIT 2 SIDE HINGES CQ180 RECESSED HOLDER NICKEL-PLATED	1	0.65	17.6 x 11.7 x 6.5
	VE79KITX600NB	KIT 2 SIDE HINGES CQ180 RECESSED HOLDER NICKEL-PLATED	12	0.65	37 x 37 x 16
	VE79KITX600TA	KIT 2 SIDE HINGES CQ180 RECESSED HOLDER TITANIUM	1	0.65	17.6 x 11.7 x 6.5
	VE79KITX600TB	KIT 2 SIDE HINGES CQ180 RECESSED HOLDER TITANIUM	12	0.65	37 x 37 x 16
	VE79KITX610NA	KIT 2 SIDE HINGES CQ180 EXTERNAL HOLDER NICKEL-PLATED	1	0.7	17.6 x 11.7 x 6.5
	VE79KITX610NB	KIT 2 SIDE HINGES CQ180 EXTERNAL HOLDER NICKEL-PLATED	12	0.7	37 x 37 x 16
	VE79KITX610TA	KIT 2 SIDE HINGES CQ180 EXTERNAL HOLDER TITANIUM	1	0.7	17.6 x 11.7 x 6.5
	VE79KITX610TB	KIT 2 SIDE HINGES CQ180 EXTERNAL HOLDER TITANIUM	12	0.7	37 x 37 x 16

Folder • Part numbers and packing

	Part number	Description	Quantity per box	Weight (Kg)	Dimensions (cm)
	VE79KITX620NA	KIT 2 SIDE HINGES CM270 MOUNTING PLATES HO AND H6 NICKEL-PLATED	1	0.4	17.6 x 11.7 x 6.5
	VE79KITX620NB	KIT 2 SIDE HINGES CM270 MOUNTING PLATES HO AND H6 NICKEL-PLATED	12	0.4	37 x 37 x 16
	VE79KITX620TA	KIT 2 SIDE HINGES CM270 MOUNTING PLATES HO AND H6 TITANIUM	1	0.4	17.6 x 11.7 x 6.5
	VE79KITX620TB	KIT 2 SIDE HINGES CM270 MOUNTING PLATES HO AND H6 TITANIUM	12	0.4	37 x 37 x 16
	VE79KITX630NA	KIT FLANGE COVER CAPS FOR HINGES NICKEL-PLATED 50 PCS.	1	0.219	17.7 x 11.5 x 12.5
	VE79KITX630TA	KIT FLANGE COVER CAPS FOR HINGES TITANIUM 50 PCS.	1	0.219	17.7 x 11.5 x 12.5
	VE79KITB1000A	4 th CORNER KIT FOR FOLDER BASE VERSION (1/1)	1	4.9	121 x 21 x 9
	VE56KIT0003N	KIT 2 MAGNETS Nickel-plated alignment for doors recommended for Folder used as a partitioning system between two rooms (see page 19)	1	0.18	8.5 x 6 x 6
	VE56KIT0003T	KIT 2 MAGNETS Titanium alignment for doors recommended for Folder used as a partitioning system between two rooms (see page 19)	1	0.18	8.5 x 6 x 6

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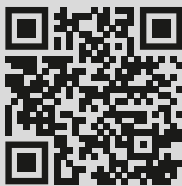
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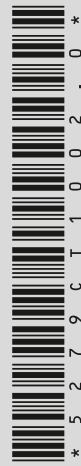
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DOCASS018ENG Ed. 05 - 07/2024